

Servo Controller

ESCON2 Module 60/30

Hardware Reference









TABLE OF CONTENTS

1	ABC	DUT	5
	1.1	About this document	. 5
	1.2	About the device	. 7
	1.3	About the safety precautions	. 8
2	SPE	CIFICATIONS	9
	2.1	Technical data	. 9
	2.2	Thermal data	10
		2.2.1 Test setup for data collection	10
		2.2.4 Thermal accessories	12
	2.3	Limitations and protections	14
	2.4	Dimensional drawing	14
	2.5	Standards	
3	SET	'UP	17
	3.1	Generally applicable rules	17
	3.2	Pin assignment	18
	3.3	Connection specifications	
		3.3.1 Power supply	
		3.3.2 Logic supply	
		3.3.3 Output voltages	22
		3.3.5 Sensor 1 Hall sensor	23
		3.3.6 Sensor 2 Encoder / I/Os	24
		3.3.7 Digital I/Os	31
		3.3.8 Analog I/Os	33
		3.3.9 CAN (future release)	35
		3.3.10 Serial Communication Interface (SCI) / RS232 (future release)	
		3.3.11 USB	
		3.3.12 Motor temperature sensor (future release)	
	3.4	Status indicators	39

READ THIS FIRST

These instructions are intended for qualified technical personnel. Prior commencing with any activities...

- · you must carefully read and understand this manual and
- · you must follow the instructions given therein.

The ESCON2 Module is considered as partly completed machinery according to EU Directive 2006/42/EC, Article 2, Clause (g) and are intended to be incorporated into or assembled with other machinery or other partly completed machinery or equipment.

Therefore, you must not put the device into service,...

- unless you have made completely sure that the other machinery fully complies with the EU directive's requirements!
- unless the other machinery fulfills all relevant health and safety aspects!
- unless all respective interfaces have been established and fulfill the herein stated requirements!



4	МОТ	THERBOARD DESIGN GUIDE	41
	4.1	Connection accessory - ready-to-use connector board	41
	4.2	Requirements for components of third-party suppliers	41
		4.2.1 Terminal headers.	
		4.2.2 Power supply voltage	
		4.2.3 Logic supply voltage	
		4.2.4 Motor chokes	
		4.2.5 USB interface	. 45
		4.2.6 CAN interface	. 46
		4.2.7 RS232 interface	. 47
		4.2.8 RS422 transceiver for differential SSI, BiSS C or high-speed I/Os signals	. 48
		4.2.9 Digital outputs load switch	. 48
		4.2.10 LEDs for device status indication	. 49
		4.2.11 Recommended components and manufacturers	. 49
	4.3	Design guidelines	51
		4.3.1 Ground	. 51
		4.3.2 Layout	. 52
		4.3.3 SMT footprint	. 52
5	WIR	ING	53
	5.1	Possible combinations to connect a motor	53
	5.2	Main wiring diagram	55
	5.3	Cabling	
	5.4	Excerpts	
	0.4	5.4.1 Power supply	
		5.4.2 Logic supply	
		5.4.3 DC motor	
		5.4.4 EC (BLDC) motor	
		5.4.5 Sensor 1 Hall sensor	
		5.4.6 Sensor 2 Encoder / I/Os	
		5.4.7 Digital I/Os	
		5.4.8 Analog I/Os	
		5.4.9 CAN (future release)	
		5.4.10 SCI / RS232 (future release)	
		5.4.11 USB	. 62
		5.4.12 Motor temperature sensor (future release)	. 63
LIST	OF F	FIGURES	65
LIST	r of 1	ΓABLES	67
INDI	ΕX		69



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1 **ABOUT**

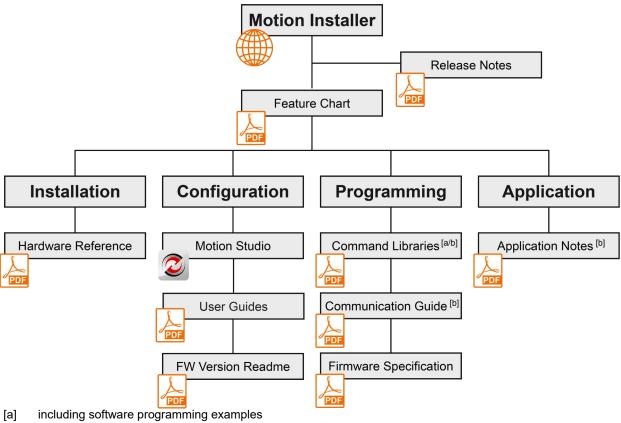
1.1 About this document

1.1.1 Intended purpose

The purpose of the present document is to familiarize you with the ESCON2 Module 60/30 Servo Controller. It will highlight the tasks for safe and adequate installation and/or commissioning. Follow the described instructions.

- to avoid dangerous situations,
- to keep installation and/or commissioning time at a minimum,
- to increase reliability and service life of the described equipment.

The present document is part of a documentation set and contains performance data and specifications, information on fulfilled standards, details on connections and pin assignment, and wiring examples. The below overview shows the documentation hierarchy and the interrelationship of its individual parts:



- [b] will be available with upcoming release

Figure 1-1 Documentation structure

Find the latest edition of the present document as well as additional documentation and software for ESCON2 servo controllers on the Internet: http://escon.maxongroup.com

1.1.2 **Target audience**

The present document is intended for trained and skilled personnel. It conveys information on how to understand and fulfill the respective work and duties.



1.1.3 How to use

Throughout the document, the following notations and codes will be used.

Notation	Meaning
ESCON2	stands for "ESCON2 servo controller"
«Abcd»	indicating a title or a name (such as of document, product, mode, etc.)
(n)	refers to an item (such as a part number, list items, etc.)
*	refers to an internal value
→	denotes "check", "see", "see also", "take note of" or "go to"

Table 1-1 Notation used

1.1.4 Symbols & signs

In the course of the present document, the following symbols and signs will be used.

Туре	Symbol	Meaning	
Safety alert DANGER	<u>^</u>	Indicates an imminent hazardous situation . If not avoided, it will result in death or serious injury .	
I WARNING I WIN I		Indicates a potential hazardous situation . If not avoided, it can result in death or serious injury .	
CAUTION	Ţ.	Indicates a probable hazardous situation or calls the attention to unsafe practices. If not avoided, it may result in injury .	
Prohibited action	(typical)	Indicates a dangerous action. Hence, you must not!	
Mandatory action	(typical)	Indicates a mandatory action. Hence, you must !	
Requirement, Note, Remark		Indicates an activity you must perform prior to continuing, or gives information on a particular point that must be observed.	
Best practice		Indicates an advice or recommendation on the easiest and best way to further proceed.	
Material Damage	神子	Indicates information particular to possible damage of the equipment.	

Table 1-2 Symbols and signs



1.1.5 Trademarks and brand names

For easier legibility, registered brand names are listed below and will not be further tagged with their respective trademark. It must be understood that the brands (the list below is not necessarily concluding) are protected by copyright and/or other intellectual property rights, even if their legal trademarks are omitted in the later course of this document.

Brand Name	Trademark Owner		
Adobe [®] Reader [®]	© Adobe Systems Incorporated, USA-San Jose, CA		
Bel Fuse [®]	© Bel Fuse (Jersey City, New Jersey, Vereinigte Staaten)		
BiSS	© iC-Haus GmbH, DE-Bodenheim		
Bourns [®]	© Bourns, Inc. (Riverside, Kalifornien, Vereinigte Staaten)		
CANopen® CiA® © CiA CAN in Automation e.V, DE-Nuremberg			
Panasonic [®]	© Panasonic Holdings Corporation (Kadoma, Präfektur Ōsaka, Japan)		
Pulse®	© Pulse Electronics a YAGEO company		
Samtec [®]	© Samtec Inc. (520 Park East Blvd. New Albany, INDIANA UNITED STATES 47151)		
ST Microelectro- nics [®]	© STMicroelectronics SA (Chem. du Champ-des-Filles 39, 1228 Plan-les-Ouates)		
Texas Instruments [®] © Texas Instruments Incorporated (Dallas, Texas)			
Vishay [®]	© Vishay Precision Group (Malvern, Pennsylvania, Vereinigte Staaten)		
Windows [®]	© Microsoft Corporation, USA-Redmond, WA		

Table 1-3 Brand names and trademark owners

1.1.6 Copyright

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CCMC | ESCON2 Module 60/30 Hardware Reference | Edition 2024-02 | DocID rel12220

1.2 About the device

The ESCON2 Module 60/30 is a small-sized, powerful 4-quadrant PWM servo controller. Its high power density allows flexible use for brushed DC motors and brushless EC (BLDC) motors up to approximately 1'800 Watts with various feedback options, such as Hall sensors, incremental encoders as well as absolute sensors in a multitude of drive applications.

The device is specially designed to be commanded and controlled by analog and digital set values, as well as a slave node in a CANopen network. Additionally, the unit can be operated via any USB or RS232 communication port of a Windows workstation. It also features extensive analog and digital I/O functionality.

Latest technology, such as field-oriented control (FOC), acceleration/velocity feed forward, in combination with highest control cycle rates allow sophisticated, ease-of-use motion control.

The miniaturized OEM plug-in module can be seamlessly integrated in complex customer applications. A suitable connector board is available providing standard industry connector interfaces for commissioning, or installations where high integration is not necessary. The ESCON2 Module 60/30 (P/N 783722) together with the connector board ESCON2 CB 60/30 (P/N 783729) represent the ESCON2 Compact 60/30 (P/N 783734) which can be ordered as a preassembled unit directly from maxon.



1.3 About the safety precautions

- Make sure that you have read and understood the note → «READ THIS FIRST»!
- Do not engage with any work unless you possess the stated skills (→Chapter "1.1.2 Target audience" on page 1-5)!
- Refer to → Chapter "1.1.4 Symbols & signs" on page 1-6 to understand the subsequently used indicators!
- You must observe any regulation applicable in the country and/or at the site of implementation with regard to health and safety/accident prevention and/or environmental protection!



DANGER

High voltage and/or electrical shock

Touching live wires causes death or serious injuries!

- · Consider any power cable as connected to live power, unless having proven the opposite!
- Make sure that neither end of cable is connected to live power!
- · Make sure that power source cannot be engaged while work is in process!
- · Obey lock-out/tag-out procedures!
- Make sure to securely lock any power engaging equipment against unintentional engagement and tag it with your name!



Requirements

- Make sure that all associated devices and components are installed according to local regulations.
- Be aware that, by principle, an electronic apparatus can not be considered fail-safe. Therefore, you must make sure
 that any machine/apparatus has been fitted with independent monitoring and safety equipment. If the machine/
 apparatus should break down, if it is operated incorrectly, if the control unit breaks down or if the cables break or get
 disconnected, etc., the complete drive system must return and be kept in a safe operating mode.
- Be aware that you are not entitled to perform any repair on components supplied by maxon.



Electrostatic sensitive device (ESD)

- Wear working cloth and use equipment in compliance with ESD protective measures.
- · Handle device with extra care.
- Be aware that you are not entitled to perform any repair on components supplied by maxon.



2 SPECIFICATIONS

2.1 Technical data

ESCON2 Module 60/30 (P/N 783722)				
	Nominal power supply voltage V _{CC}	1060 VDC		
	Nominal logic supply voltage V _C	1060 VDC		
	Absolute supply voltage V _{min} / V _{max}	8 VDC / 62 VDC		
	Output voltage (max.)	0.95 × V _{CC}		
	Output current I _{cont} / I _{max} (< 4 s)	30 A / 60 A		
Electrical	Pulse Width Modulation (PWM) frequency	50 kHz		
data	Sampling rate PI current controller	50 kHz		
	Sampling rate PI speed controller	10 kHz		
	Sampling rate analog input	50 kHz		
	Max. efficiency	98.5 % → Figure 2-5		
	Max. speed DC motor	limited by max. permissible motor speed and max. output voltage (controller)		
	Max. speed EC motor (FOC)	120'000 rpm (1 pole pair)		
	Built-in motor choke per phase	—		
	Sensor 1 Digital Hall sensor H1, H2, H3	024 VDC (internal pull-up)		
Inputs & outputs	Sensor 2 (choice between multiple functions): Digital incremental encoder SSI absolute encoder [a] BISS C absolute encoder [a] High-speed digital inputs 12 High-speed digital inputs 34 High-speed digital output 1	2-channel, EIA/RS422, max. 6.67 MHz 0.12 MHz (single-ended, configurable) 0.14 MHz (single-ended, configurable) EIA/RS422, max. 6.67 MHz Logic: 012 VDC, max. 6.25 MHz 3.3 VDC / R_i = 270 Ω		
	Digital Inputs 14	Logic: 030 VDC, inputs 12 PWM capable		
	Digital Outputs 12	$3.3~\text{VDC}$ / R _i = 270 Ω , PWM capable		
	Analog Inputs 12	Resolution 12-bit, ± 10 VDC (differential), 10 kHz		
	Analog Outputs 12	Resolution 12-bit, ± 4 VDC (referenced to GND), 25 kHz		
	Motor temperature sensor [a]	Resolution 12-bit, 03.3 VDC (internal pull-up)		
Voltage	Sensor supply voltage V _{Sensor}	$5 \text{ VDC} / I_{L} \le 145 \text{ mA}$		
outputs	Peripheral supply voltage V _{Peripheral}	3.3 VDC / I _L ≤ 20 mA (unprotected)		
Motor	DC motor	+ Motor, - Motor		
connections	EC motor	Motor winding 1, Motor winding 2, Motor winding 3		

Continued on next page.



ESCON2 Module 60/30 (P/N 783722)				
Communi-	CAN [a]		Max. 1 Mbit/s	
cation	RS232 [a]		Max. 115'200 bit/s, external transceiver required	
interfaces	USB		12 Mbit/s (Full Speed)	
Status indicators	Device status		external LEDs required	
	Dimensions (L x W x H)		67 x 43 x 7.8 mm	
Mechanical data	Weight (approx.)		19 g	
	Mounting		Pluggable (using sockets) and M2.5 screws	
	Temperature	Operation	-30+25 °C	
		Extended range [b]	+25+75 °C Derating: approx0.506 A/°C → Figure 2-2 with additional heatsink: → Figure 2-3	
Environmen- tal conditions		Storage	-40+85 °C	
tal conditions	Altitude [c] Ext	Operation	0500 m MSL	
		Extended range [b]	50010'000 m MSL Derating → Figure 2-2	
	Humidity		590 % (condensation not permitted)	

- [a] The functionality will be available with a future firmware release.
- [b] Operation within the extended range is permitted. However, a respective derating (declination of output current I_{cont}) as to the stated values will apply.
- [c] Operating altitude in meters above Mean Sea Level, MSL.

Table 2-4 Technical data

2.2 Thermal data



Mandatory operation within the specified limits

- Operation within the stated thermal specifications is mandatory.
- Exceeding ambient temperatures beyond the specified limits can lead to thermal overload even at low output currents.

2.2.1 Test setup for data collection

Unless otherwise stated, the thermal data has been generated using the ESCON2 Compact 60/30 (P/N 783734). This variant includes the Module along with the thermal accessories from → Chapter "2.2.4 Thermal accessories" on page 2-12 and the connector board from → Chapter "4.1 Connection accessory - ready-to-use connector board" on page 4-41. This configuration is intended to reproduce the mounting on a metal structure with a motherboard. The unit is positioned in an upright position (connections facing to the top) and is placed on thermally poorly conductive holders (floating in air).



2.2.2 Derating of output current (operation without additional heat sink) 500 m MSL 30 6'000 m MSL 10'000 m MSL 25 Output current I_{cont} [A] 20 15 10 5 V_{CC} 12 VDC 20 30 40 50 60 70 100 110 -20 10 80 -30 -10 90 Ambient temperature [°C] 500 m MSL 30 6'000 m MSL 10'000 m MSL 25 Output current I_{cont} [A] 20 15 10 5 V_{CC} 48 VDC 0 30 50 -20 10 20 40 60 70 80 100 110 -30 -10 0 90 Ambient temperature [°C] 500 m MSL 30 6'000 m MSL 10'000 m MSL 25 Output current I_{cont} [A] 20 15 10

Figure 2-2 Derating of output current (operation without additional heatsink)

30

40

Ambient temperature [°C]

50

60

70

100

20

10

5

-30

V_{CC} 60 VDC

-10

-20



2.2.3 Operation with additional heatsink

In the process of data collection within this chapter, the unit was placed on its side. This positioning facilitates the upward flow of heat from the additional heatsink, thereby promoting effective passive cooling at the top.

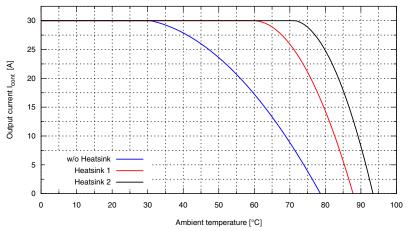


Figure 2-3 Extended operation @ V_{CC} 60 VDC with additional heatsink

Heatsink	Manufacturer	Туре	Dimensions [mm]	Thermal resistance R _{th} [K/W]
1	Fischer Elektronik GmbH	SK 81 50 SA	50 × 100 × 15	3
2	Fischer Elektronik GmbH	SK 92 50 AL	50 × 100 × 40	1.75

Table 2-5 Heatsink – tested components

2.2.4 Thermal accessories

maxon offers a thermal pad and a heat spreader as accessories which both perfectly fit the ESCON2 Module 60/30.

Specifications				
	Dimensions (L × W × H)	67 × 43 × 0.23 mm		
ESCON2 Module 60/30		5 holes ø2.7 mm		
Thermal Pad (P/N 802197)	Mounting	Hole pattern corresponds the ESCON2 Module 60/30 design → Chapter "2.4 Dimensional drawing" on page 2-14		
	Dimensions (L × W × H)	85 × 43 × 11 mm (with preinstalled threaded studs) Height/thickness without studs is 3 mm		
ESCON2 Module 60/30 Heat Spreader	Mounting	4 slotted holes for M3 screws for mounting the heat spreader		
(P/N 816161)		4 threaded studs M2.5 and 1 threaded hole M2.5 for mounting the ESCON2 Module 60/30		
	Material	Aluminum alloy		

Table 2-6 Thermal accessories – specification

CAD files are available on the maxon website. Both components are used in the ready-to-connect unit ESCON2 Compact 60/30 (P/N 783734).



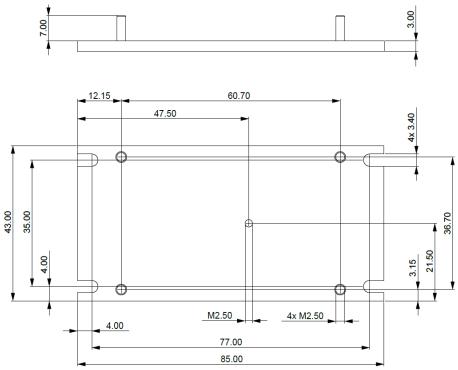


Figure 2-4 Heat spreader dimensional drawing [mm]

2.2.5 Power dissipation and efficiency

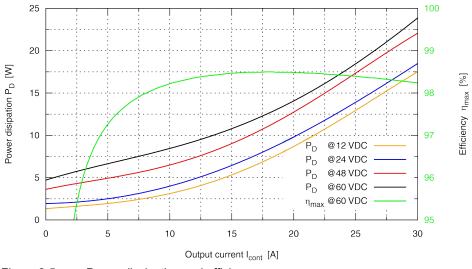


Figure 2-5 Power dissipation and efficiency



2.3 Limitations and protections

Functionality		Switch-off threshold	Recovery threshold
Undervoltage		7.5 VDC	7.75 VDC
Overvoltage		65 VDC	64 VDC
Thermal overload	logic	108 °C	98 °C
Thermal overload	power stage	110 °C	_

Table 2-7 Limitations and protections

Additionally, the device features a configurable output current limit and an overcurrent protection function that protects the controller in the event of a short circuit in a motor winding or a damaged power stage. The undervoltage, overvoltage and the thermal overload power stage protection limits are configurable. Further information can be found in the «ESCON2 Firmware Specification».

2.4 Dimensional drawing

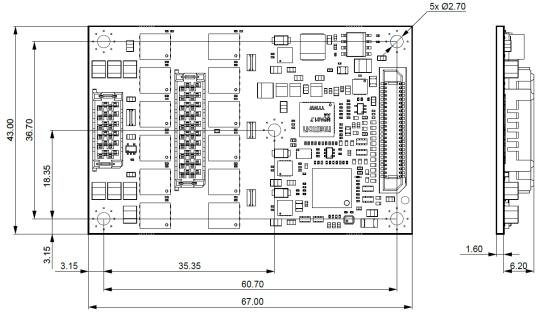


Figure 2-6 Dimensional drawing [mm]



2.5 Standards

The described device has been successfully tested for compliance with the below listed standards. In practical terms, only the complete system (the fully operational equipment comprising all individual components, such as motor, servo controller, power supply unit, EMC filter, cabling etc.) can undergo an EMC test to ensure interference-free operation.



Important Notice

The device's compliance with the mentioned standards does not imply its compliance within the final, ready to operate setup. In order to achieve compliance of your operational system, you must perform EMC testing of the involved equipment as a whole.

Electromagnetic compatibility				
	IEC/EN 61000-6-2	Immunity for industrial environments		
Generic	IEC/EN 61000-6-3	Emission standard for residential, commercial and light-industrial environments		
	IEC/EN 55022 (CISPR32)	Radio disturbance characteristics / radio interference		
Applied	IEC/EN 61000-4-3	Radiated, radio-frequency, electromagnetic field immunity test >10 V/m		
	IEC/EN 61000-4-4	Electrical fast transient/burst immunity test ±2 kV		
	IEC/EN 61000-4-6	Immunity to conducted disturbances, induced by radio-frequency fields 10 Vrms		

Others			
Environment	IEC/EN 60068-2-6	Environmental testing – Test Fc: Vibration (sinusoidal, 10500 Hz, 20 $\mbox{m/s}^2)$	
	MIL-STD-810F	Random transport (10500 Hz up to 2.53 g_{rms})	
Safety	UL File Number	Unassembled printed circuit board: E207844	
Reliability	MIL-HDBK-217F [a]	Reliability prediction of electronic equipment Environment: Ground, benign (GB) Ambient temperature: 298 K (25 °C) Component stress: In accordance with circuit diagram and nominal power Mean Time Between Failures (MTBF): 317'416 hours	

[[]a] The reliability calculation is based on MIL-HDBK-217F. Since component manufacturer data is more accurate, it has been used whenever possible.

Table 2-8 Standards



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3 SETUP

IMPORTANT NOTICE: PREREQUISITES FOR PERMISSION TO COMMENCE INSTALLATION

The **ESCON2 Module** is considered as partly completed machinery according to EU Directive 2006/42/EC, Article 2, Clause (g) and are intended to be incorporated into or assembled with other machinery or other partly completed machinery or equipment.



WARNING

Risk of injury

Operating the device without the full compliance of the surrounding system with the EU Directive 2006/42/ EC may cause serious injuries!

- Do not operate the device, unless you have made completely sure that the other machinery fully complies with the EU directive's requirements!
- Do not operate the device, unless the other machinery fulfills all relevant health and safety aspects!
- Do not operate the device, unless all respective interfaces have been established and fulfill the requirements stated in this document!

3.1 Generally applicable rules



Maximal permitted supply voltage

- Make sure that supply power is between 10...60 VDC.
- · Supply voltages above 65 VDC, or wrong polarity will destroy the unit.
- Note that the necessary output current is depending on the load torque. Yet, the output current limits are as follows:
 - continuous max. 30 A
 - short-time (acceleration) max. 60 A (< 4 s)



Best practice

Keep the motor mechanically disconnected during the setup and adjustment phase.



3.2 Pin assignment

For in-depth details on connections - Chapter "3.3 Connection specifications" on page 3-20.

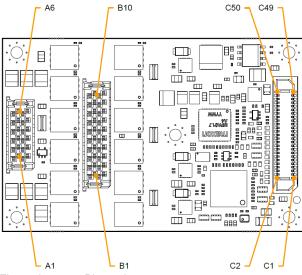


Figure 3-7 Pin assignment



Important Notice

How to read the following data

The column «Pin» refers to the socket pin number.

Example: B4...B7 means socket B, pins 4 thru 7.

Pin	Signal	Description
A1A3 [a]	GND	Ground
A4A6 [a]	V _{CC}	Power supply voltage input (1060 VDC)

[a] Connect all pins in respect to the individual pin current rating.

Table 3-9 Pin assignment A1...A6

Pin	Signal	Description
B1B3 [a]	Motor winding 1	EC motor: Winding 1
B1B3 [a]	Motor (+M)	DC motor: Motor +
B4B7 [a]	Motor winding 2	EC motor: Winding 2
Б4Б <i>1</i> [а]	Motor (-M)	DC motor: Motor -
B8B10 [a]	Motor winding 3	EC motor: Winding 3
	-	DC motor: DO NOT CONNECT

[a] Connect all pins in respect to the individual pin current rating.

Table 3-10 Pin assignment B1...B10



Pin	Signal	Description	
C1	V _C	Logic supply voltage input (1060 VDC)	
C2	V _{Sensor}	Sensor supply voltage output (5 VDC / I _I ≤ 145 mA)	
C3	GND	Ground	
00	Channel A	Digital incremental encoder channel A	
C4	HsDigIN1	High-speed digital input 1	
C5	Hall sensor 1	Hall sensor 1 input	
	Channel A\	Digital incremental encoder channel A complement	
C6	HsDigIN1\	High-speed digital input 1 complement	
C7	Hall sensor 2	Hall sensor 2 input	
	Channel B	Digital incremental encoder channel B	
C8	HsDigIN2	High-speed digital input 2	
C9	Hall sensor 3	Hall sensor 3 input	
0.10	Channel B\	Digital incremental encoder channel B complement	
C10	HsDigIN2\	High-speed digital input 2 complement	
C11	LED red	LED red (warning/error) signal	
040	Data	Data (SSI, BiSS C)	
C12	HsDigIN4	High-speed digital input 4	
C13	LED green	LED green (operation) signal	
C14	HsDigIN3	High-speed digital input 3	
C15	-	For maxon internal use. DO NOT CONNECT	
C16	GND	Ground	
C17	Clock	Clock (SSI, BiSS C)	
017	HsDigOUT1	High-speed digital output 1	
C18	AnIN1+	Analog input 1, positive signal	
C19	DigIN1	Digital input 1	
C20	AnIN1-	Analog input 1, negative signal	
C21	DigIN2	Digital input 2	
C22	AnIN2+	Analog input 2, positive signal	
C23	DigIN3	Digital input 3	
C24	AnIN2-	Analog input 2, negative signal	
C25	DigIN4	Digital input 4	
C26	AnOUT1	Analog output 1	
C27	DigOUT1	Digital output 1	
C28	AnOUT2	Analog output 2	
C29	DigOUT2	Digital output 2	
C30	MotorTemp	Motor temperature sensor input	
C31	Auto bit rate	Automatic bit rate detection of CAN bus	
C32	-	For maxon internal use. DO NOT CONNECT	
C33	ID 1	CAN ID 1 (valence = 1)	
C34	-	For maxon internal use. DO NOT CONNECT	
C35	ID 2	CAN ID 2 (valence = 2)	
C36	-	For maxon internal use. DO NOT CONNECT	

Continued on next page.



Pin	Signal	Description
C37	ID 3	CAN ID 3 (valence = 4)
C38	V _{Peripheral}	Peripheral components supply voltage output (3.3 VDC / $I_L \le 20$ mA; unprotected)
C39	ID 4	CAN ID 4 (valence = 8)
C40	GND	Ground
C41	ID 5	CAN ID 5 (valence = 16)
C42	V_{Bus}	USB supply voltage input (5 VDC)
C43	ID 6	CAN ID 6 (valence = 32)
C44	USB_D+	USB Data+ (twisted pair with USB Data-)
C45	GND	Ground
C46	USB_D-	USB Data- (twisted pair with USB Data+)
C47	CAN high	CAN bus high line
C48	DSP_TxD	Serial communication interface transmit (UART)
C49	CAN low	CAN bus low line
C50	DSP_RxD	Serial communication interface receive (UART)

Table 3-11 Pin assignment C1...C50

3.3 Connection specifications

The actual connection will depend on the overall configuration of your drive system and the type of motor you will be using. Follow the description in given order and choose the wiring diagram (→as of Page 5-53) that best suits the components you are using.



Important Notice

How to read the following data

The column «Pin» refers to the socket pin number.

Example: B4...B7 means socket B, pins 4 thru 7.

3.3.1 Power supply

Pin	Signal	Description
A1A3 [a]	GND	Ground
A4A6 [a]	V_{CC}	Power supply voltage input (1060 VDC)

[a] Connect all pins in respect to the individual pin current rating.

Table 3-12 Power supply – Pin assignment

Power supply requirements		
Nominal output voltage V _{CC}	1060 VDC	
Absolute output voltage V _{CC}	min. 8 VDC / max. 62 VDC	
Output current	Depending on load continuous max. 30 A short-time (acceleration) max. 60 A (< 4 s)	

Table 3-13 Power supply requirements



- 1) Use the formula below to calculate the required voltage under load.
- 2) Choose a power supply according to the calculated voltage. Thereby consider:
 - During braking of the load, the power supply must be capable of buffering the recovered kinetic energy (for example, in a capacitor).
 - b) If you are using an electronically stabilized power supply, make sure that the over current protection circuit is configured inoperative within the operating range.



The formula already takes the following into account:

- Maximum PWM duty cycle of 95 %
- Controller's max. voltage drop of 1 V @ 30 A

KNOWN VALUES:

- · Operating torque M [mNm]
- · Operating speed n [rpm]
- Nominal motor voltage U_N [Volt]
- Motor no-load speed at U_N; n_O [rpm]
- Speed/torque gradient of the motor ∆n/∆M [rpm/mNm]

SOUGHT VALUE:

Supply voltage V_{CC} [Volt]

SOLUTION:

$$V_{CC} \ge \left[\frac{U_N}{n_O} \cdot \left(n + \frac{\Delta n}{\Delta M} \cdot M\right) \cdot \frac{1}{0.95}\right] + 1[V]$$

3.3.2 Logic supply

Pin	Signal	Description
C1	V _C	Logic supply voltage input (1060 VDC)
C3	GND	Ground

Table 3-14 Logic supply – Pin assignment

Logic supply requirements		
Nominal output voltage V _C	1060 VDC	
Absolute output voltage V _C	min. 8 VDC / max. 62 VDC	
Min. output power	P _C min. 3 W	

Table 3-15 Logic supply requirements



3.3.3 Output voltages

Two output voltages are provided for the supply of external devices or as an input voltage for I/Os. Typically, the sensor supply voltage V_{Sensor} is used for Hall sensors, encoder, high-speed digital inputs, digital I/Os or an external RS232 transceiver. The peripheral supply voltage $V_{Peripheral}$ may be used for an external RS422 transceiver or other external devices.

Pin	Signal	Description
C2	V _{Sensor}	Sensor supply voltage output (5 VDC / $I_L \le 145 \text{ mA}$)
C3	GND	Ground
C38	V _{Peripheral}	Peripheral components supply voltage output (3.3 VDC / $I_L \le 20$ mA; unprotected)
C40	GND	Ground

Table 3-16 Output voltages – Pin assignment



Unprotected voltage output V_{Peripheral}

The peripheral supply voltage output $V_{Peripheral}$ is unprotected. Any signals on this interface must be avoided and can result in damage.

3.3.4 Motor

The controller is set to drive either an EC motor (BLDC, brushless DC motor) or a DC motor (brushed DC motor).



Best practice

Keep the motor mechanically disconnected during the setup and adjustment phase.

Pin	Signal	Description
B1B3 [a]	Motor winding 1	Winding 1
B4B7 [a]	Motor winding 2	Winding 2
B8B10 [a]	Motor winding 3	Winding 3

[a] Connect all pins in respect to the individual pin current rating.

Table 3-17 EC motor – Pin assignment



Pin	Signal	Description
B1B3 [a]	Motor (+M)	Motor +
B4B7 [a]	Motor (-M)	Motor -
B8B10	-	DO NOT CONNECT

[a] Connect all pins in respect to the individual pin current rating.

Table 3-18 DC motor – Pin assignment

3.3.5 Sensor 1 Hall sensor

Pin	Signal	Description
C2	V _{Sensor}	Sensor supply voltage output (5 VDC / $I_L \le 145$ mA)
C3	GND	Ground
C5	Hall sensor 1	Hall sensor 1 input
C7	Hall sensor 2	Hall sensor 2 input
C9	Hall sensor 3	Hall sensor 3 input

Table 3-19 Hall sensor – Pin assignment



Important Notice

The maximum supply current of the sensor supply voltage output V_{Sensor} is in total 145 mA. It can be used for:

- Hall sensors → Chapter "3.3.5 Sensor 1 Hall sensor" on page 3-23
- Incremental encoders → Chapter "3.3.6.1 Incremental encoder" on page 3-24
- SSI / BiSS C encoders → Chapter "3.3.6.2 SSI / BiSS C absolute encoder (future release)" on page 3-26
- High-speed digital I/Os → Chapter "3.3.6.3 High-speed digital I/Os" on page 3-28
- Digital I/Os → Chapter "3.3.7 Digital I/Os" on page 3-31
- · Other peripherals which need a 5 VDC supply.

All currents resulting from parts connected to the sensor supply voltage output V_{Sensor} must not exceed 145 mA in total.

Hall sensor		
Sensor supply voltage output V _{Sensor}	5 VDC	
Max. Hall sensor supply current	145 mA (→refer to Important Notice)	
Input voltage	024 VDC	
Max. input voltage	24 VDC	
Low-level input voltage	< 0.8 VDC	
High-level input voltage	> 2.0 VDC	
Internal pull-up resistor	2.7 kΩ (referenced to 5.45 VDC - 0.6 VDC)	

Table 3-20 Hall sensor specification



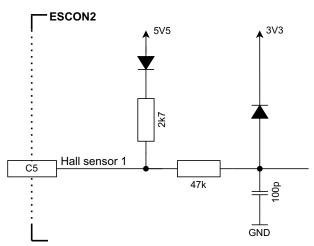


Figure 3-8 Hall sensor 1 input circuit (analogously valid for Hall sensors 2 & 3)

3.3.6 Sensor 2 Encoder / I/Os

Additional sensors, both incremental and serial encoders, or digital inputs and outputs can be connected. Only one sensor/function can be used at a time, i.e. either an incremental encoder, or an absolute encoder, or high-speed digital I/Os

3.3.6.1 Incremental encoder



Best practice

For best performance and good resistance against electrical interference, we recommend using encoders with a line driver (differential scheme). Otherwise, limitations may apply due to slow switching edges. Nevertheless, the controller supports both schemes – differential and single-ended (unsymmetrical).

Pin	Signal	Description
C2	V _{Sensor}	Sensor supply voltage output (5 VDC / I _L ≤ 145 mA)
C3	GND	Ground
C4	Channel A	Digital incremental encoder channel A
C6	Channel A\	Digital incremental encoder channel A complement
C8	Channel B	Digital incremental encoder channel B
C10	Channel B\	Digital incremental encoder channel B complement

Table 3-21 Incremental encoder – Pin assignment



Important Notice

The maximum supply current of the sensor supply voltage output V_{Sensor} is in total 145 mA. It can be used for:

- Hall sensors → Chapter "3.3.5 Sensor 1 Hall sensor" on page 3-23
- Incremental encoders → Chapter "3.3.6.1 Incremental encoder" on page 3-24
- SSI / BiSS C encoders → Chapter "3.3.6.2 SSI / BiSS C absolute encoder (future release)" on page 3-26
- High-speed digital I/Os → Chapter "3.3.6.3 High-speed digital I/Os" on page 3-28
- Digital I/Os → Chapter "3.3.7 Digital I/Os" on page 3-31
- · Other peripherals which need a 5 VDC supply.

All currents resulting from parts connected to the sensor supply voltage output V_{Sensor} must not exceed 145 mA in total.



Digital incremental encoder (differential)		
Sensor supply voltage output V _{Sensor}	5 VDC	
Max. sensor supply current	≤ 145 mA (→refer to Important Notice)	
Min. differential input voltage	± 200 mV	
Max. input voltage	± 12 VDC	
Line receiver (internal)	EIA/RS422 standard	
Max. input frequency	6.67 MHz	

Table 3-22 Differential digital incremental encoder specification

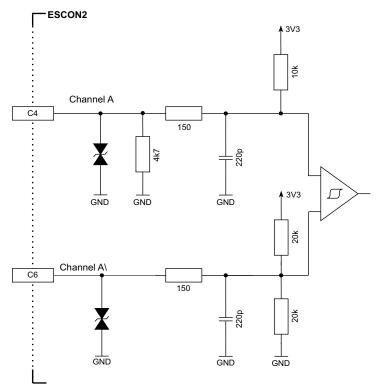


Figure 3-9 Digital incremental encoder input circuit Ch A "differential" (analogously valid for Ch B)

Digital incremental encoder (single-ended)		
Sensor supply voltage output V _{Sensor}		5 VDC
Max. sensor supply current		≤ 145 mA (→refer to Important Notice)
Input voltage		05 VDC
Max. input voltage		± 12 VDC
Low-level input voltage		< 1 VDC
High-level input voltage		> 2.4 VDC
Input high current		I _{IH} = typically 1.3 mA @ 5 VDC
Input low current		I _{IL} = typically -0.36 mA @ 0 VDC
May input for automate	Push-pull	6.25 MHz
Max. input frequency	Open collector	100 kHz (additional external 3k3 pull-up)

Table 3-23 Single-ended digital incremental encoder specification



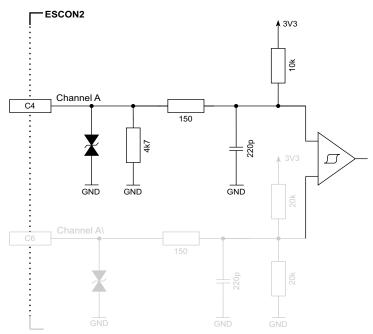


Figure 3-10 Digital incremental encoder input circuit Ch A "single-ended" (analogously valid for Ch B)

3.3.6.2 SSI / BiSS C absolute encoder (future release)

The functionality will only be available with a future firmware release.



Best practice

For cable lengths over 30 cm and for best performance and good resistance against electrical interference, we recommend using encoders with a line driver (differential scheme). For this an external transceiver is required on the motherboard → Chapter "4.2.8 RS422 transceiver for differential SSI, BiSS C or high-speed I/Os signals" on page 4-48.

Pin	Signal	Description
C2	V _{Sensor}	Sensor supply voltage output (5 VDC / I _L ≤ 145 mA)
C3	GND	Ground
C12	Data	Data (SSI, BiSS C)
C17	Clock	Clock (SSI, BiSS C)

Table 3-24 SSI / BiSS C absolute encoder – Pin assignment



Important Notice

The maximum supply current of the sensor supply voltage output V_{Sensor} is in total 145 mA. It can be used for:

- Hall sensors → Chapter "3.3.5 Sensor 1 Hall sensor" on page 3-23
- Incremental encoders → Chapter "3.3.6.1 Incremental encoder" on page 3-24
- SSI / BiSS C encoders → Chapter "3.3.6.2 SSI / BiSS C absolute encoder (future release)" on page 3-26
- High-speed digital I/Os → Chapter "3.3.6.3 High-speed digital I/Os" on page 3-28
- Digital I/Os → Chapter "3.3.7 Digital I/Os" on page 3-31
- Other peripherals which need a 5 VDC supply.

All currents resulting from parts connected to the sensor supply voltage output V_{Sensor} must not exceed 145 mA in total.



SSI / BiSS C absolute encoder (single-ended)		
Sensor supply voltage output V _{Sensor} 5 VDC		
Max. sensor supply current		≤ 145 mA (→ refer to Important Notice)
Clock frequency	SSI	0.12 MHz
Clock frequency	BiSS C	0.14 MHz

Table 3-25 SSI / BiSS C absolute encoder specification

SSI / BiSS C absolute encoder data channel		
Input voltage	05 VDC	
Max. input voltage	± 12 VDC	
Low-level input voltage	< 1.0 VDC	
High-level input voltage	> 2.4 VDC	
Input high current	I _{IH} = typically 0.34 mA @ 5 VDC (→ refer to Important Notice)	
Input low current	I _{IL} = typically 0 mA @ 0 VDC (→ refer to Important Notice)	
Max. input frequency	6.25 MHz	
Total reaction time	< 1.5 ms	

Table 3-26 Single-ended SSI / BiSS C absolute encoder data channel specification

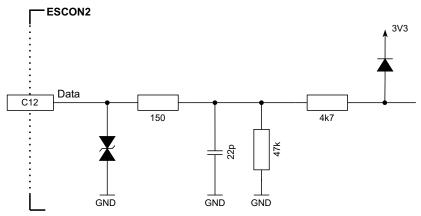


Figure 3-11 SSI absolute encoder data input (analogously valid for BiSS C)

SSI / BiSS C absolute encoder clock channel		
Output voltage 3.3 VDC		
Output resistance		270 Ω
Clock frequency	SSI	0.12 MHz
Clock frequency	BiSS C	0.14 MHz

Table 3-27 Single-ended SSI / BiSS C absolute encoder clock channel specification



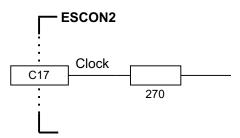


Figure 3-12 SSI absolute encoder clock output (analogously valid for BiSS C)

3.3.6.3 High-speed digital I/Os

Alternatively, the sensor interface can be used for high-speed digital I/O operation.

Pin	Signal	Description
C2	V _{Sensor}	Sensor supply voltage output (5 VDC / $I_L \le 145$ mA)
C3	GND	Ground
C4	HsDigIN1	High-speed digital input 1
C6	HsDigIN1\	High-speed digital input 1 complement
C8	HsDigIN2	High-speed digital input 2
C10	HsDigIN2\	High-speed digital input 2 complement
C12	HsDigIN4	High-speed digital input 4
C14	HsDigIN3	High-speed digital input 3
C17	HsDigOUT1	High-speed digital output 1

Table 3-28 High-speed digital I/Os – Pin assignment



Important Notice

The maximum supply current of the sensor supply voltage output V_{Sensor} is in total 145 mA. It can be used for:

- Hall sensors → Chapter "3.3.5 Sensor 1 Hall sensor" on page 3-23
- Incremental encoders → Chapter "3.3.6.1 Incremental encoder" on page 3-24
- SSI / BiSS C encoders → Chapter "3.3.6.2 SSI / BiSS C absolute encoder (future release)" on page 3-26
- High-speed digital I/Os → Chapter "3.3.6.3 High-speed digital I/Os" on page 3-28
- Digital I/Os → Chapter "3.3.7 Digital I/Os" on page 3-31
- Other peripherals which need a 5 VDC supply.

All currents resulting from parts connected to the sensor supply voltage output V_{Sensor} must not exceed 145 mA in total.

High-speed digital input 12 (differential)		
Max. input voltage ± 12 VDC		
Min. differential input voltage	± 200 mV	
Line receiver (internal)	EIA/RS422 standard	
Max. input frequency	6.67 MHz	
Total reaction time	< 1.5 ms	

Table 3-29 Differential high-speed digital input specification



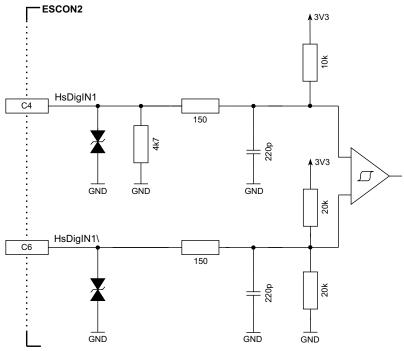


Figure 3-13 HsDigIN1 circuit "differential" (analogously valid for HsDigIN2)

High-speed digital input 14 (single-ended)		
Input voltage		05 VDC
Max. input voltage		± 12 VDC
Low-level input voltage		< 1.0 VDC
High-level input voltage		> 2.4 VDC
Input high current	HsDigIN13	I _{IH} = typically 1.3 mA @ 5 VDC (→refer to Important Notice)
input night current	HsDigIN4	I _{IH} = typically 0.34 mA @ 5 VDC (→refer to Important Notice)
HsDigIN13		I _{IL} = typically −0.36 mA @ 0 VDC (→refer to Important Notice)
Input low current	HsDigIN4	I _{IL} = typically 0 mA @ 0 VDC (→refer to Important Notice)
Max. input frequency		6.25 MHz
Total reaction time		< 1.5 ms

Table 3-30 Single-ended high-speed digital input specification



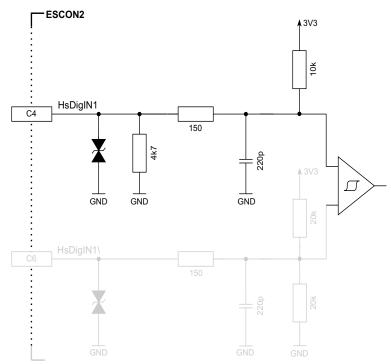


Figure 3-14 HsDigIN1 circuit "single-ended" (analogously valid for HsDigIN2...3)

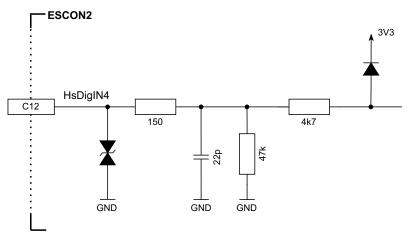


Figure 3-15 HsDigIN4 circuit "single-ended"

High-speed digital output 1	
Output voltage	3.3 VDC
Output resistance	270 Ω
Max. output frequency	25 kHz

Table 3-31 High-speed digital output specification



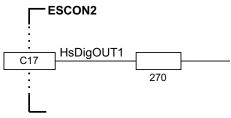


Figure 3-16 HsDigOUT1 circuit

3.3.7 Digital I/Os

Pin	Signal	Description
C2	V _{Sensor}	Sensor supply voltage output (5 VDC / I _L ≤ 145 mA)
C16	GND	Ground
C19	DigIN1	Digital input 1
C21	DigIN2	Digital input 2
C23	DigIN3	Digital input 3
C25	DigIN4	Digital input 4
C27	DigOUT1	Digital output 1
C29	DigOUT2	Digital output 2

Table 3-32 Digital I/Os – Pin assignment



Important Notice

The maximum supply current of the sensor supply voltage output V_{Sensor} is in total 145 mA. It can be used for:

- Hall sensors → Chapter "3.3.5 Sensor 1 Hall sensor" on page 3-23
- Incremental encoders → Chapter "3.3.6.1 Incremental encoder" on page 3-24
- SSI / BiSS C encoders → Chapter "3.3.6.2 SSI / BiSS C absolute encoder (future release)" on page 3-26
- High-speed digital I/Os → Chapter "3.3.6.3 High-speed digital I/Os" on page 3-28
- Digital I/Os → Chapter "3.3.7 Digital I/Os" on page 3-31
- · Other peripherals which need a 5 VDC supply.

All currents resulting from parts connected to the sensor supply voltage output V_{Sensor} must not exceed 145 mA in total.

Digital inputs 12				
Input voltage	030 VDC			
Max. input voltage	±30 VDC			
Low-level input voltage	< 0.8 VDC			
High-level input voltage	> 2.1 VDC			
Input resistance	typically 47 k Ω < 3.3 VDC typically 37 k Ω @ 5 VDC typically 25 k Ω @ 24 VDC			
Input current at logic 1	typically 135 μA @ 5 VDC			
Hardware switching delay	< 6 μs			
Total reaction time	< 2.3 ms			
PWM duty cycle (resolution) 1090 % (0.1 %)				
PWM frequency	50 Hz10 kHz			
PWM accuracy	typically +0.1 % absolute @ 50 Hz / 5 VDC typically +1.5 % absolute @ 10 kHz / 5 VDC			

Table 3-33 Digital inputs 1...2 specification



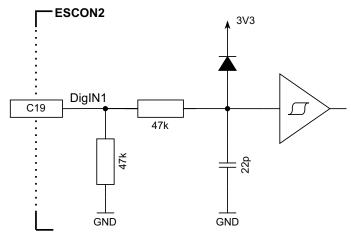


Figure 3-17 DigIN1 circuit (analogously valid for DigIN2)

Digital inputs 34			
Input voltage	030 VDC		
Max. input voltage	±30 VDC		
Low-level input voltage	< 0.8 VDC		
High-level input voltage	> 2.1 VDC		
Input resistance	typically 47 k Ω < 3.3 VDC typically 37 k Ω @ 5 VDC typically 25 k Ω @ 24 VDC		
Input current at logic 1	typically 135 μA @ 5 VDC		
Hardware switching delay	< 300 μs		
Total reaction time	< 2.3 ms		

Table 3-34 Digital inputs 3...4 specification

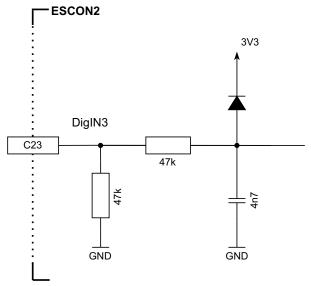


Figure 3-18 DigIN3 circuit (analogously valid for DigIN4)



Digital outputs 12		
Output voltage	3.3 VDC	
Output resistance	270 Ω	
Max. output frequency	25 kHz	

Table 3-35 Digital output specification

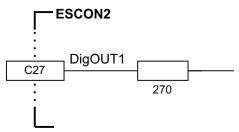


Figure 3-19 DigOUT1 circuit (analogously valid for DigOUT2)

For connecting devices that require a larger output current, an external load switch can be utilized on the motherbaord That can be utilized on the motherbaord that require a larger output sold switch on page 4-48.

3.3.8 Analog I/Os

Pin	Signal	Description
C16	GND	Ground
C18	AnIN1+	Analog input 1, positive signal
C20	AnIN1-	Analog input 1, negative signal
C22	AnIN2+	Analog input 2, positive signal
C24	AnIN2-	Analog input 2, negative signal
C26	AnOUT1	Analog output 1
C28	AnOUT2	Analog output 2
C30	MotorTemp	Motor temperature sensor input

Table 3-36 Analog I/O – Pin assignment

Analog inputs 12				
Input voltage		±10 VDC (differential)		
Max. input voltage	9	±24 VDC		
Common mode voltage		-5+10 VDC (referenced to GND)		
Input resistance	differential	80 kΩ		
input resistance	referenced to GND	65 kΩ		
A/D converter	•	12-bit		
Resolution		5.64 mV		
Bandwidth		10 kHz		

Table 3-37 Analog input specification



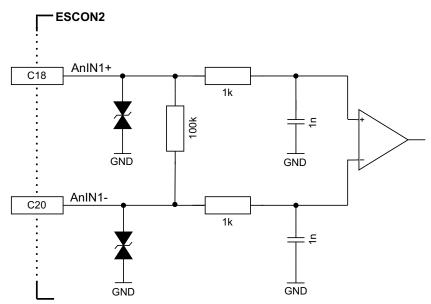


Figure 3-20 AnIN1 circuit (analogously valid for AnIN2)

Analog outputs 12			
Output voltage	±4 VDC		
D/A converter	12-bit		
Resolution	2.42 mV		
Refresh rate	50 kHz		
Analog bandwidth of output amplifier	25 kHz		
Max. capacitive load	300 nF Note: The increase rate is limited in proportion to the capacitive load (e.g. 5 V/ms @ 300 nF)		
Max. output current limit 1 mA			

Table 3-38 Analog output specification

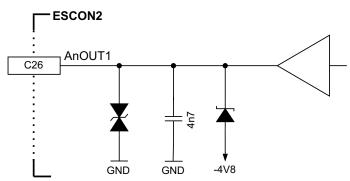


Figure 3-21 AnOUT1 circuit (analogously valid for AnOUT2)



3.3.9 CAN (future release)

The functionality will only be available with a future firmware release.

3.3.9.1 Interface

The ESCON2 is specially designed being commanded and controlled via a Controller Area Network (CAN), a highly efficient data bus very common in all fields of automation and motion control. It is preferably used as a slave node in the CANopen network.

Pin	Signal	Description
C45	GND	Ground
C47	CAN high	CAN bus high line
C49	CAN low	CAN bus low line

Table 3-39 CAN – Pin assignment

CAN interface			
Standard	ISO 11898-2:2003		
Max. bit rate	1 Mbit/s		
Max. number of CAN nodes	63/127 (via hardware/software setting)		
Protocol	CiA 301 version 4.2.0		
Node-ID setting	By external wiring or software		

Table 3-40 CAN interface specification



Note

- Consider the CAN master's maximal bit rate.
- The standard bit rate setting (factory setting) is 1 Mbit/s.
- Use 120 Ω termination resistor at both ends of the CAN bus.

3.3.9.2 Configuration

The device's identification (subsequently called "ID") can be set by hardware (external wiring) or software using binary code:

Pin	Signal	Description	Binary Code	Valence
C31	Auto bit rate	Automatic bit rate detection of CAN bus	-	-
C33	ID 1	CAN ID 1	2 ⁰	1
C35	ID 2	CAN ID 2	2 ¹	2
C37	ID 3	CAN ID 3	2 ²	4
C39	ID 4	CAN ID 4	2 ³	8
C40	GND	Ground	-	-
C41	ID 5	CAN ID 5	2 ⁴	16
C43	ID 6	CAN ID 6	2 ⁵	32
C45	GND	Ground	-	-

Table 3-41 CAN Auto bit rate / ID – Pin assignment



CAN ID		
Logic 1	connected to GND	
Logic 0	not connected	

Table 3-42 CAN ID specification

The set ID can be observed by adding the valences of all inputs connected externally to GND. Use the following table as a (non-concluding) guide:

CAN ID					ID	
1	2	3	4	5	6	ID
0	0	0	0	0	0	_
1	0	0	0	0	0	1
0	1	0	0	0	0	2
0	0	1	0	0	0	4
1	0	1	0	0	0	5
0	0	0	1	0	0	8
0	0	0	0	1	0	16
0	0	0	0	0	1	32
1	1	1	1	1	1	63
0 = ID input line not connected 1 = ID input line externally connected to GND						

Table 3-43 ID – Examples

SETTING THE ID BY MEANS OF «MOTION STUDIO»

- The ID may be set by software (changing object 0x2000 «Node-ID», range 1...127).
- The ID set by software is valid if the ID is set to "0" (none of the ID input lines connected).

CAN AUTOMATIC BIT RATE DETECTION

With this function, the CANopen interface can be put in a "listen only" mode. For further details see separate document → «ESCON2 Firmware Specification». Automatic bit rate detection is activated when the input line is externally connected to GND.

Bit rate detection	
Logic 1	connected to GND
Logic 0	not connected

Table 3-44 Bit rate detection specification

3.3.10 Serial Communication Interface (SCI) / RS232 (future release)

The functionality will only be available with a future firmware release.

The SCI is a two-wire asynchronous serial port, commonly known as a UART. It supports digital communication between the CPU and other asynchronous peripherals that use the standard non-return-to-zero (NRZ) format.

A common use of the SCI is to build an RS232 interface by wiring it to an RS232 transceiver.



Bit rate setting

- Consider the master's maximal bit rate.
- · The standard bit rate setting (factory setting) is 115'200 Mbit/s.



Pin	Signal	Description
C48	DSP_TxD	Serial communication interface transmit (UART)
C50	DSP_RxD	Serial communication interface receive (UART)

Table 3-45 SCI – Pin assignment

Serial Communication Interface (SCI)		
Input voltage	03.3 VDC	
Max. input voltage	5 VDC	
High-level input voltage	> 1.8 VDC	
Low-level input voltage	<1 VDC	
High-level output voltage	> 2.4 VDC	
Low-level output voltage	< 0.4 VDC	
Series resistance transmit	270 Ω	
Max. bit rate	115'200 bit/s	
Data format	NRZ (non-return-to-zero)	

Table 3-46 SCI specification

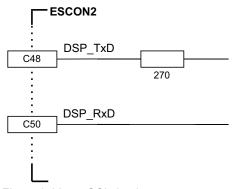


Figure 3-22 SCI circuit

3.3.11 USB



USB potential differences may cause hardware damage

High potential differences of the two power supplies of controller and PC/Notebook can lead to damaged hardware.

- Avoid potential differences between the power supply of controller and PC/Notebook or, if possible, balance them.
- Always establish physical USB connection first before switching on the power supply of the controller.

Pin	PC's USB Ter- minal	Signal	Description
C42	1	V_{BUS}	USB supply voltage input 5 VDC
C44	3	USB_D+	USB Data+ (twisted pair with USB Data-)
C45	4	GND	USB Ground
C46	2	USB_D-	USB Data- (twisted pair with USB Data+)

Table 3-47 USB – Pin assignment



USB		
Data signaling rate 12 Mbit/s (Full speed)		
Max. bus supply voltage V _{Bus}	5.25 VDC	
Max. DC data input voltage	-0.3+3.8 VDC	

Table 3-48 USB interface specification

3.3.12 Motor temperature sensor (future release)

The functionality will only be available with a future firmware release.

Pin	Signal	Description
C30	MotorTemp	Motor temperature sensor input
C40	GND	Ground

Table 3-49 Motor temperature sensor – Pin assignment

Motor temperature sensor input		
Input voltage 03.3 VDC		
Max. input voltage	+24 VDC	
A/D converter	12-bit	
Internal pull-up resistor	3.3 kΩ (referenced to 3.3 VDC)	

Table 3-50 Motor temperature sensor – specifications

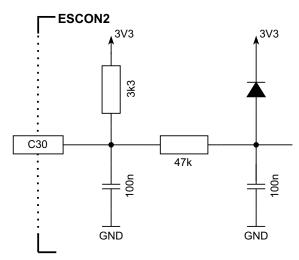


Figure 3-23 Motor temperature circuit



3.4 Status indicators

The ESCON2 Module 60/30 provides two output signals to display the actual operation status and possible warnings and errors of the device with LEDs. A set of green and red LED is recommended:

- · Green LED shows the operation status
- · Red LED indicates warnings and errors

LED		Manusia as / Fansas	Basadatian
Green	Red	Warning / Error	Description
Slow	OFF	No warning/error active.	Power stage is disabled. The ESCON2 is in status • Switch on disabled
Slow	Slow	At least one warning is active.	Ready to switch on Switched on
ON	OFF	No warning/error active.	Power stage is enabled. The ESCON2 is in status • Operation enabled
ON	Slow	At least one warning is active.	Quick stop active
ON	ON	At least one error has occurred.	Power stage is enabled. The ESCON2 is in temporary status • Fault reaction active
OFF	ON	At least one error has occurred.	Power stage is disabled. The ESCON2 is in status • Fault
Flash	ON	n/a	Firmware update in progress or invalid application
Slow = LED is slowly blinking (0.5 s OFF, 0.5 s ON)			

Slow = LED is slowly blinking (0.5 s OFF, 0.5 s ON Flash = LED is flashing (0.9 s OFF, 0.1 s ON)

Table 3-51 Device Status LEDs

Pin	Signal	Description
C11	LED red	LED red (warning/error) signal
C13	LED green	LED green (operation) signal

Table 3-52 Device status outputs - Pin assignment

Device status outputs		
Output voltage	3.3 VDC	
Output resistance	50 Ω	
Max. load current	5 mA	

Table 3-53 Device status output specification

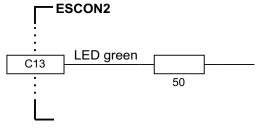


Figure 3-24 LED green circuit (analogously valid for LED red)



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4 MOTHERBOARD DESIGN GUIDE

The «Motherboard Design Guide» provides helpful information on integrating the Module on a printed circuit board. It contains recommendations for the motherboard layout and specifies external components that may be required, pin assignments, and connection examples.

Instead of designing an own motherboard, consider to use the connector board as described in → Chapter 4.1 Connection accessory - ready-to-use connector board.



CAUTION

Dangerous Action

Errors in implementing the design can result in serious Injury!

- Designing a printed circuit board requires special skills and knowledge and may only be performed by electronic developers!
- This quick guide is only intended as an aid, it does not make any claim to completeness, and will not automatically result in a functional component!



Get help

If you are not trained in the design and development of printed circuit boards, you will need additional support for this point.

maxon will be happy to provide you with a quote for designing and manufacturing a motherboard for your specific application.

4.1 Connection accessory - ready-to-use connector board

With the ESCON2 CB 60/30 (P/N 783729), maxon offers a ready-to-use connector board which perfectly fits the Module. This board provides industrial connectors with which the maxon prefab cables can be used. Together with the thermal accessories from → Chapter "2.2.4 Thermal accessories" on page 2-12 it forms the ready-to-connect version ESCON2 Compact 60/30 (P/N 783734). For further information refer to the hardware reference of the Compact.

The guidelines of the following chapters are based on the design of the CB.

4.2 Requirements for components of third-party suppliers



Best practice

For references and recommended components consult → Table 4-54.

4.2.1 Terminal headers

For implementation of a motherboard for the Module, three terminal headers are required.



4.2.2 Power supply voltage

To protect the Module, using an external circuit breaker, a TVS diode, and a capacitor in the voltage supply cirquit is recommended.

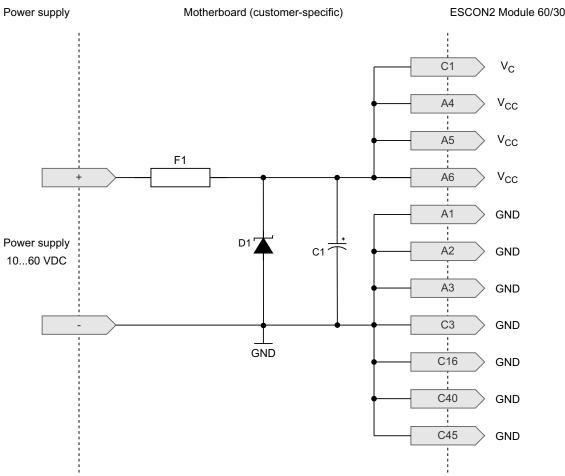


Figure 4-25 Wiring of power supply

Input Fuse (F1)

An input fuse (F1) is necessary in order to provide reverse polarity protection. Together with an unipolar TVS diode (D1), this prevents current from flowing in the wrong direction.

Capacitor (C1)

The function of the Module does not necessarily require the use of an external capacitor. Nevertheless, to further reduce voltage ripple or to buffer feedback currents (typically present during motor deceleration), an electrolytic capacitor (C1) can be connected to the voltage supply line. Use of an electrolytic capacitor is also recommended to avoid oscillations caused by supply cable inductance or by the Module's built-in capacitors that could lead to a voltage overshoot at power plug-in.

TVS Diode (D1)

To protect against overvoltage resulting from voltage transients (short voltage spikes), we recommend to connect a TVS (transient voltage suppressor) diode (D1) to the voltage supply line.



4.2.3 Logic supply voltage

The Module features a logic supply voltage input. Its voltage range is 10...60 VDC and must be either sourced separately or by the power supply voltage. The following figure provides an example of a separate logic supply.

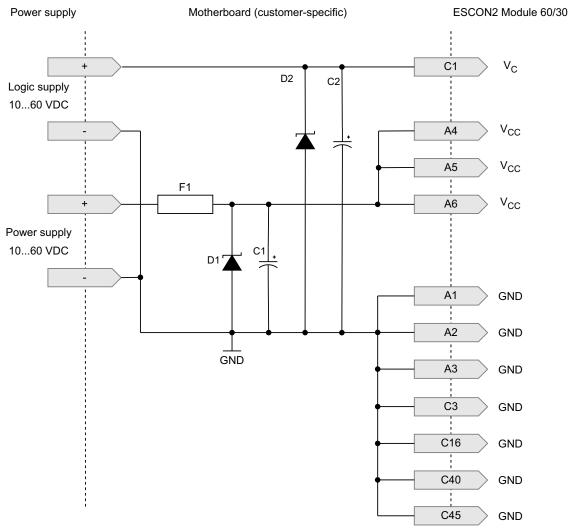


Figure 4-26 Wiring of logic supply

Capacitor (C2)

Use an electrolytic capacitor (C2) if the logic supply is sourced separately. This will avoid oscillations caused by supply cable inductance or the Module's built-in capacitors that could lead to a voltage overshoot at power plug-in.

TVS Diode (D2)

If the logic supply voltage is sourced separately, a TVS (transient voltage suppressor) diode (D2) at the logic supply voltage input can be connected to protect the module against overvoltage resulting from voltage transients (short voltage spikes).



4.2.4 Motor chokes

The Module is not equipped with internal motor chokes.

The majority of motors and applications do not require additional chokes. However, in case of high supply voltage with very low terminal inductance, the ripple of the motor current can reach an unacceptably high value. This causes the motor to heat up unnecessarily and causes instable control behavior. The minimum terminal inductance required per phase can be calculated using the following formula:

$$L_{Phase} \ge \frac{1}{2} \cdot \left(\frac{V_{CC}}{6 \cdot f_{PWM} \cdot I_N} - (0.3 \cdot L_{Motor}) \right)$$

 $L_{Phase}[H]$ Additional external inductance per phase

 $V_{CC}[V]$ Operating voltage V_{CC}

 $f_{PWM}[Hz]$ Switching frequency of the power stage = 50'000 Hz

 $I_N[A]$ Nominal current of the motor (\rightarrow line 6 in the maxon catalog)

 $L_{Motor}[H]$ Terminal inductance of the motor (\rightarrow line 11 in the maxon catalog)

If the result of the calculation is negative, no additional chokes are necessary. Nevertheless, the use of chokes in combination with additional filter components can be useful to reduce the emission of electromagnetic interference.

An additional choke must feature electromagnetic shielding, an adequate saturation current, minimal losses, and a nominal current greater than the continuous current of the motor. The below wiring example refers to an additional inductance of 470 nH. If a different additional inductance is required, also the filter components must be adapted accordingly. Should you need further help with the filter design, contact maxon Support at →http://support.maxongroup.com.

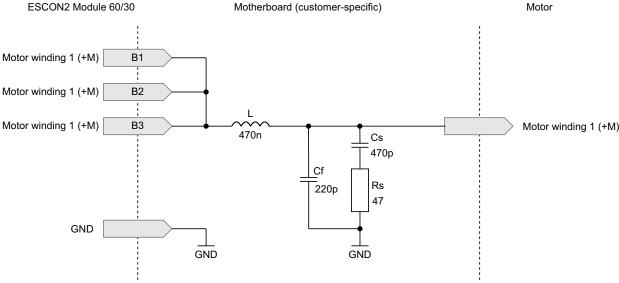


Figure 4-27 Wiring of motor winding 1 (analogously valid for motor winding 2 & 3)



4.2.5 USB interface

Use of an USB-C connector is recommended. In any case, if the USB interface is used, TVS diodes shall be installed for protection against overvoltage transients.

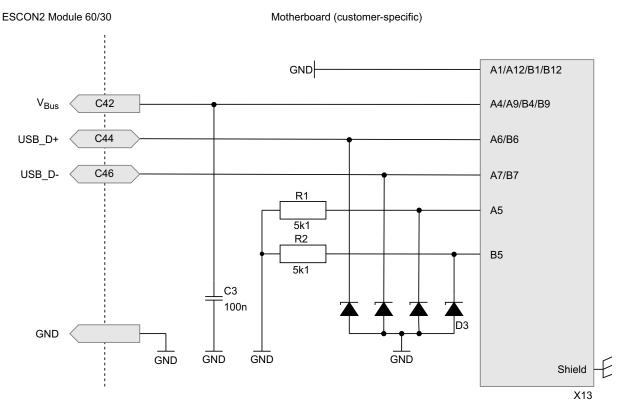


Figure 4-28 Wiring of USB-C connector



4.2.6 CAN interface

The device's CAN ID (Node-ID) and automatic bit rate detection can be configured by hardware. Furthermore, a bus termination is necessary on both ends of the bus line.

For configuration of a given ID, CAN ID 1 through CAN ID 6 must be connected to GND, as applicable (→ Chapter "3.3.9.2 Configuration" on page 3-35). To activate the automatic bit rate detection, (C31) Auto bit rate must be connected to GND.

Alternatively, software setting can be used to adjust the parameters if the pins for the automated bit rate detection and CAN IDs are left open. If necessary, (C47) CAN high and (C49) CAN low can be linked to a 120 Ω bus termination resistor.

The following example shows a wiring with CAN ID = 18, automatic bit rate detection activated and a 120 Ω bus termination resistor.

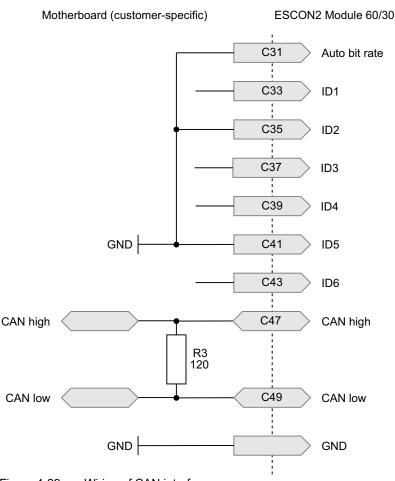


Figure 4-29 Wiring of CAN interface

If the CAN settings shall be variable, a DIP switch instead of fixed connections could be used.



4.2.7 RS232 interface

An additional RS232 transceiver (line driver/receiver) is necessary on the motherboard to use the serial communication interface with an external RS232 master. For board level operation, the serial interface can be used for direct connection.

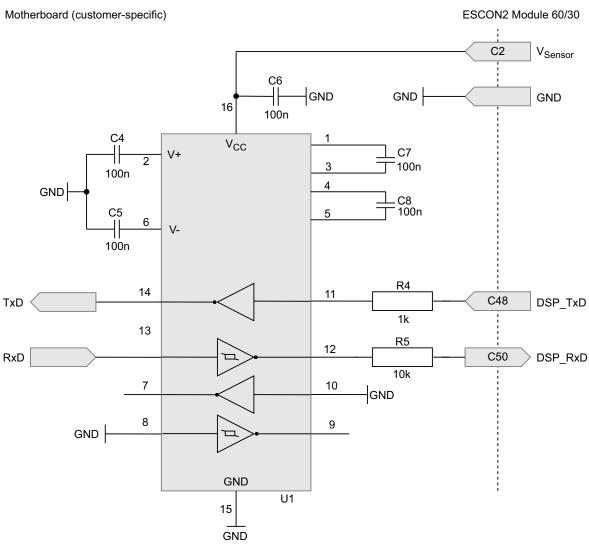


Figure 4-30 Wiring of RS232 interface



4.2.8 RS422 transceiver for differential SSI, BiSS C or high-speed I/Os signals

An external RS422 transceiver (line driver/receiver) is required for cable lengths over 30 cm or if you want to utilize the SSI / BiSS C absolute encoder or high-speed digital I/Os with differential signals. In the wiring example below, the TVS diodes act as safeguards against overvoltage transients.

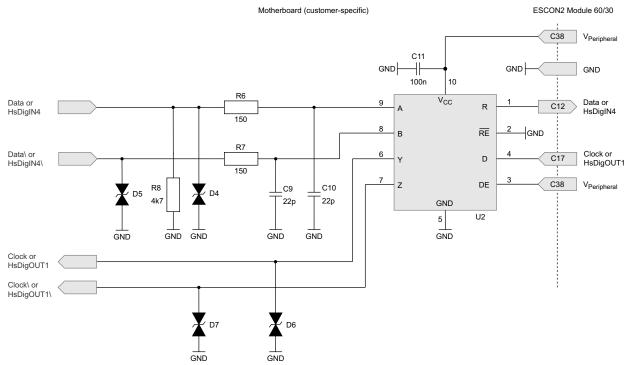


Figure 4-31 Wiring of RS422 transceiver

4.2.9 Digital outputs load switch

The digital outputs can be equipped with a load switch to connect devices requiring a larger output current. For the given circuitry example, the external load must be supplied with a maximum supply voltage of 30 VDC, and the load current I_L must not exceed 500 mA. This circuitry is not necessary if the digital output signals are just used for signal processing.

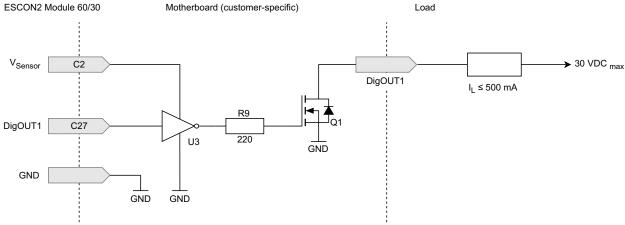


Figure 4-32 Wiring of digital output 1 load switch (analogously valid for digital output 2)



Freewheeling diode for inductive loads

When utilizing the digital output load switch for the operation of inductive loads, such as relays, it is essential to confirm the presence of a freewheeling diode to prevent potential harm to the hardware. The freewheeling diode should be installed at the load, if possible.



4.2.10 LEDs for device status indication

A set of green and red LEDs can be installed on the motherboard to indicate the device status. The green LED shall be used for the operation status and the red LED for indication of warnings and errors. For further information refer to
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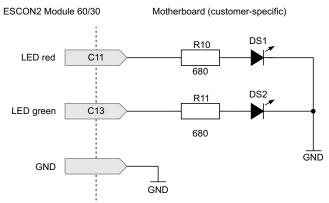


Figure 4-33 Wiring of LEDs for device status indication

4.2.11 Recommended components and manufacturers

Recommended components		
Header		
Terminal header	6 poles:	
Power supply voltage		
Fuse (F1)	40 A, 1'000 A²s • Bel Fuse 0678H9400-02 • Bourns SF-3812F4000T-2	
Capacitor (C1)	The ripple current load for C1 depends on the motor's operating point and the power supply output capacity. Under worst case conditions however, the ripple current may reach I_{cont} / 2. Use capacitors with rated voltage \geq 80 VDC and adequate ripple current to avoid overheat or lifetime reduction. Remark: If there is an excessive amount of reversed energy present (for example during deceleration of loads with a high inertia or during a vertical movement downwards), there might be the need to add an additional capacitor with a much higher capacity (for example up to $10'00047'000~\mu F$) and/ or to add a brake chopper, for example maxon DSR $70/30~(P/N~235811)$. Example for C1 worst-case dimensioning: $I_{cont} = 30~A$, $I_{cont} / 2 = 15~A \rightarrow 10~x$ capacitor with $22~\mu F$, $80~VDC$, $1'550~mA~RMS$	
	 Vishay MAL218297701E3 UCC HHXB800ARA220MHA0G Choosing capacitors where the rated ripple current is higher than required will improve the components lifetime. 	
TVS diode (D1)	V_R 60 VDC , V _C 96.8 VDC • SMAJ60A	



	Recommended components		
Logic supply voltage			
Capacitor (C2)	To avoid voltage overshoot at power plug-in with a separately sourced logic supply, use an electrolytic capacitor covering the following requirements: 33 μF or 47 μF, 80 VDC, at least 265 mA RMS • Panasonic EEHZA1K330P • Panasonic EEHZA1K470P		
TVS diode (D2)	V _R 60 VDC, V _C 96.8 VDC • SMAJ60A		
Motor filter			
Motor choke (L)	470 nH, rated current $I_{RMS} \ge I_{cont} / I_{sat} \ge I_{peak}$, construction shielded • Bourns SRP1245A-R47M • Vishay IHLP5050EZERR47M01 • Pulse PA4346.471ANLT		
Filter capacitor (C _F)	220 pF, 100 VDC		
Snubber resistor (R _S)	47 Ω, 1 %, 0.250 W		
Snubber capacitor (C _S)	470 pF, 100 VDC		
USB interface			
USB connector (X13)	 USB Type C, vertical ASSMANN WSW Global Connector Technology Würth Elektronik AUSB1-DFN-HSR4 USB4115-03-C 632722110112		
Resistor (R1, R2)	5.1 kΩ, 1 %, 0.0625 W		
Capacitor (C3)	100 nF, 50 VDC		
TVS diode (D3)	Quadruple ESD protection diode, V _R 5 VDC, V _C 10 VDC Nexperia PESD5V0L4UG NSQA6V8AW5T2G Toshiba PESD5V0L4UG		
CAN interface			
Resistor (R3)	120 Ω, 1 %, 0.125 W		
RS232 interface			
Transceiver (U1)	Dual line driver and receiver with ESD protection Texas Instruments MAX202IPW ST Microelectronics ST202EBTR		
Resistor (R4)	1 kΩ, 1 %, 0.0625 W		
Resistor (R5)	10 kΩ, 1 %, 0.0625 W		
Capacitor (C4C8)	100 nF, 16 VDC		
RS422 transceiver			
Transceiver (U2)	Full-duplex line driver and receiver with ESD protection • Texas Instruments		
Resistor (R6, R7)	150 Ω, 1 %, 0.0625 W		
Resistor (R8)	4.7 kΩ, 1 %, 0.0625 W		



Recommended components		
Capacitor (C9, C10)	22 pF	
Capacitor (C11)	100 nF	
TVS diode (D4D7)	Comchip	e, V _R 12 VDC, V _C 22 VDC CPDQC12VE-HF D12V0L1B2LP-7B SPHV12-01ETG-C
Digital outputs load switch	h	
Inverter (U3)		74AHCT1G04SE-7 74AHCT1G04GW SN74AHCT1G04DCKR
Transistor (Q1)	Fully autoprotected p • STMicroelectronics	oower MOSFET (dual) VNS1NV04DPTR-E
Resistor (R9)	220 Ω, 1 %, 0.0625 W	
LEDs for device status in	dication	
Resistor (R10, R11)	680 Ω, 1 %, 0.0625 W	
LED (DS1)	LED red Dialight Vishay ROHM	599-0010-007F TLMS1100-GS15 SML-D15UWT86C
LED (DS2)	LED green Dialight Vishay ROHM	598-8070-107F TLMG1100-GS15 SML-D15MWT86C

Table 4-54 Motherboard design guide – Recommended components

4.3 Design guidelines

The following instructions are intended to serve as an aid when designing an application-specific motherboard and ensures the correct and reliable integration of the Module.

While designing a motherboard, consider the following characteristics:

- Pin assignment (→page 3-18)
- Technical data (→page 2-9) and dimensional drawing (→page 2-14)

4.3.1 **Ground**

All ground connections (GND) should be internally connected to the Module (equal potential). It is customary to equip the motherboard with a ground plane. All ground connections should be connected to the voltage supply ground via wide conductive tracks.

Pin	Signal	Description
A1A3	GND	Ground
C3, C16, C40, C45	GND	Ground

Table 4-55 Motherboard design guide – Grounding

If an earth potential is in place or required, the ground plane should be connected to the earth potential via one or more capacitors. The use of ceramic capacitors with 10 nF and min. 100 VDC is recommended.



4.3.2 Layout

Guidelines for the layout of the motherboard:

- Terminal header pins (A4), (A5) and (A6) for nominal power supply voltage V_{CC} should be connected to the fuse via wide conductive tracks.
- Terminal header pins (A1), (A2), (A3), (C3), (C16), (C40) and (C45) for GND (ground) should be connected with the operating voltage ground via wide conductive tracks.
- The width of the conductive tracks and the copper coating thickness of the conductors for supply voltage and
 motor depend on the current required in your application. A minimum track width of 40 mm (1'575 mil) and a
 minimum copper coating thickness of 35 µm are recommended. The track width can be realized by using multilayer designs with distributed tracks.

4.3.3 SMT footprint

The below figure shows the footprints on the motherboard of the recommended terminal headers, see → Table 4-54 on page 4-51, which can be downloaded from the manufacturer's webpage. The hole pattern shown corresponds to that of the ESCON2 Module 60/30.

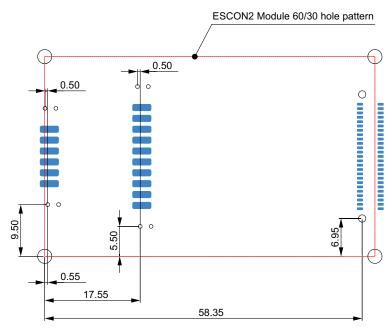
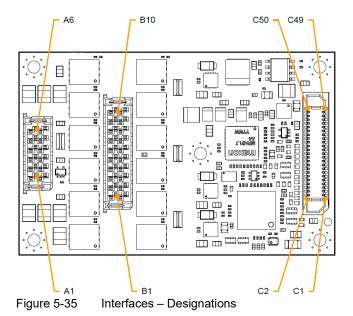


Figure 4-34 SMT footprint [mm] – Top view



5 WIRING

In this section you will find the wiring information for the setup you are using. You can either use the consolidated wiring diagrams (→Figure 5-36) featuring the full scope of interconnectivity and pin assignment. Or you may wish to use the connection overviews for either DC motor or EC (BLDC) motor that will assist you in determining the wiring for your particular motor type and the appropriate feedback signals.





Signs and abbreviations used

The subsequent diagrams feature these signs and abbreviations:

- «EC motor» stands for brushless EC motor (BLDC).
- = Ground safety earth connection (optional).

5.1 Possible combinations to connect a motor

The following tables show feasible ways on how to connect the motor with its respective feedback signals or possible combinations thereof. To find the wiring that best suits your setup, proceed as follows:

- 1) Decide on the type of motor you are using and go to the respective subsection; → Chapter "5.1.1 DC motor" on page 5-54 or → Chapter "5.1.2 EC (BLDC) motor" on page 5-54.
- 2) Connect the power supply and the logic supply as shown in the referenced figure.
- 3) Check-out the listing for the combination that best suits your setup. Pick the wiring method # and go to the respective table; for DC motor see → Table 5-56, for EC (BLDC) motor see → Table 5-57.
- 4) Pick the row with the corresponding wiring method # and refer to the listed figure(s) to find the relevant wiring information.

Continued on next page.



5.1.1 **DC** motor

Power supply

Motor & feedback signals

Digital incremental encoder Method # DC2

Method #	Sens	- Figure (a)		
Wethou #	Digital incremental encoder SSI / BiSS C absolute encoder		→Figure(s)	
DC1 [a]			5-39	
DC2	✓		5-39 5-42	
DC3		✓	5-39 5-43	

For method # DC1, only the operating mode current control can be used. [a]

Table 5-56 Possible combinations of feedback signals for DC motor

5.1.2 EC (BLDC) motor

Power supply

Motor & feedback signals

..... Method # EC1 Hall sensors

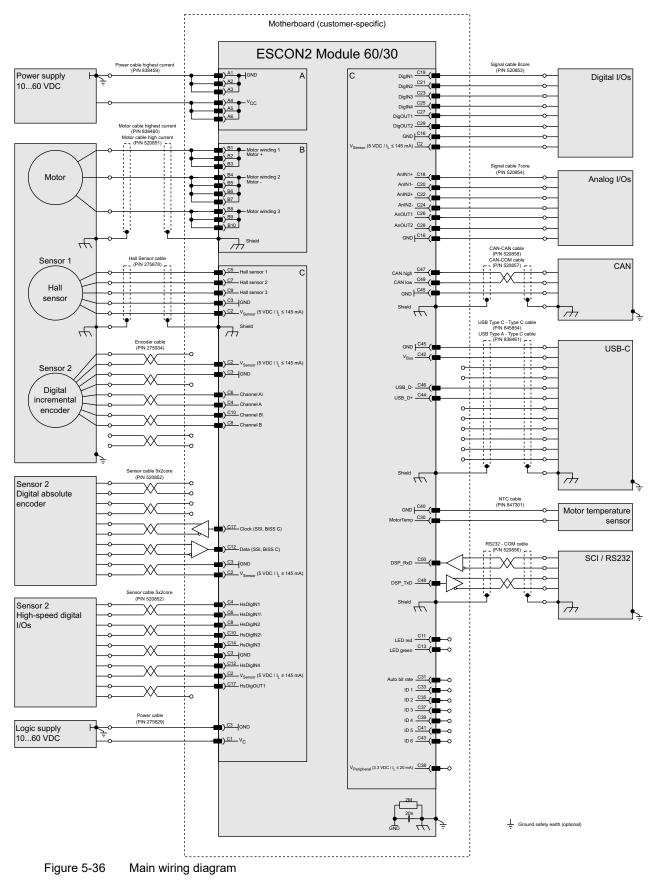
	Sensor 1	Digital incremental SSL/ BiSS C absolute		Sensor 1 Sens		
Method #	Hall sensors			→Figure(s)		
EC1	✓			5-40 5-41		
EC2	1	√		5-40 5-41 5-42		
EC3 [a]	✓		✓	5-40 5-41 5-43		
EC4 [a]			✓	5-40 5-43		

The functionality will be available with a future firmware release. [a]

Table 5-57 Possible combinations of feedback signals for EC (BLDC) motor



5.2 Main wiring diagram





5.3 Cabling

Utilize maxon's prefab cable assemblies to streamline your setup process. These cables are ready-to-use parts and can significantly reduce commissioning time. Refer to the table below for a list of compatible prefab cables and the corresponding connectors needed for motherboard installation.

For a deeper dive into these prefab cables, check out maxon's website using the part number for detailed information.

Prefab cable assembly				Required connector
Designation	Part Number	For connection of ex- ternal device Head B	For connection on motherboard Head A	on motherboard (or similar)
Power cable highest current (for power supply)	838459	Wire end sleeves 4 mm ²	Molex Mini-Fit Sr., 2 poles (428160212)	Molex Mini-Fit Sr., 2 poles (428192214)
Power cable (for separate logic supply)	275829	Wire end sleeves 0.75 mm ²	Molex Mini-Fit Jr., 2 poles (39012020)	Molex Mini-Fit Jr., 2 poles (39281023)
Motor cable highest current (for currents higher than 20 A)	838460	Wire end sleeves 4 mm ²	Molex Mini-Fit Sr., 3 poles (428160312)	Molex Mini-Fit Sr., 3 poles (428193214)
Motor cable high current (for currents up to 20 A)	520851	Wire end sleeves 2.5 mm ²	Molex Mega-Fit, 4 poles (1716920104)	Molex Mega-Fit, 4 poles (1720650204)
Hall Sensor cable	275878	Wire end sleeves 0.14 mm ²	Molex Micro-Fit 3.0, 6 poles (430250600)	Molex Micro-Fit 3.0, 6 poles (430450612)
Encoder cable	275934	DIN 41651 plug, pitch 2.54 mm, 10 poles	DIN 41651 female, pitch 2.54 mm, 10 poles	Amphenol ICC (52601-S10-8TLF)
Sensor cable 5x2core (for absolute encoder or high-speed digital I/Os)	520852	Wire end sleeves 0.14 mm ²	Molex CLIK-Mate, 10 poles (5031491000)	Molex CLIK-Mate, 10 poles (5031481090)
Signal cable 8core (for digital I/Os)	520853	Wire end sleeves 0.14 mm ²	Molex CLIK-Mate, 8 poles (5025780800)	Molex CLIK-Mate, 8 poles (5025840860)
Signal cable 7core (for analog I/Os)	520854	Wire end sleeves 0.14 mm ²	Molex CLIK-Mate, 7 poles (5025780700)	Molex CLIK-Mate, 7 poles (5025840760)
CAN-CAN cable	520858	Molex CLIK-Mate, 4 poles (5025780400)	Molex CLIK-Mate, 4 poles (5025780400)	Molex CLIK-Mate, 4 poles (5025840470)
CAN-COM cable	520857	Female D-Sub connector DIN 41652, 9 poles	Molex CLIK-Mate, 4 poles (5025780400)	Molex CLIK-Mate, 4 poles (5025840470)
USB Type C – Type C cable	845854	USB Type C connector	USB Type C connector	Würth Elektronik (632722110112)
USB Type A – Type C cable	838461	USB Type A connector	USB Type C connector	Würth Elektronik (632722110112)
NTC cable 8/7301		Wire end sleeves 0.5 mm ²	Molex Micro-Fit 3.0, 2 poles (430250200)	Molex Micro-Fit 3.0, 2 poles (430450212)
RS232 – COM cable	520856	Female D-Sub connector DIN 41652, 9 poles	Molex CLIK-Mate, 5 poles (5025780500)	Molex CLIK-Mate, 5 poles (5031750500)

Table 5-58 Prefab maxon cables



5.4 Excerpts

Depending on the connections, additional components are required to be installed on the motherboard. Detailed information can be found in → Chapter "4.2 Requirements for components of third-party suppliers" on page 4-41.

5.4.1 Power supply

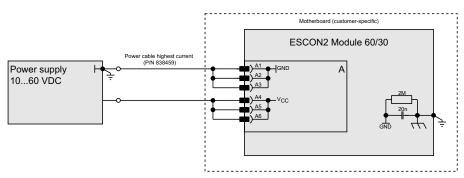


Figure 5-37 Power supply

For additional components that are recommended for installation on the motherboard refer to → Chapter "4.2.2 Power supply voltage" on page 4-42.

5.4.2 Logic supply

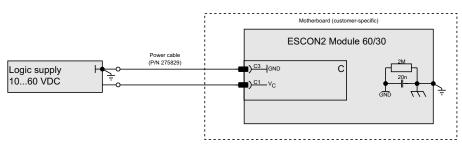


Figure 5-38 Logic supply

For additional components that are recommended for installation on the motherboard refer to → Chapter "4.2.3 Logic supply voltage" on page 4-43.

5.4.3 DC motor

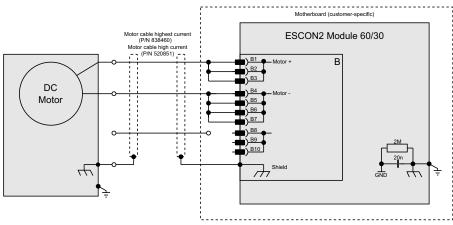


Figure 5-39 DC motor



For additional components that are recommended for installation on the motherboard refer to → Chapter "4.2.4 Motor chokes" on page 4-44.

The "Motor cable high current" (P/N 520851) can be used for currents up to 20 A. For higher currents, the "Motor cable highest current" (P/N 838460) must be used.

5.4.4 EC (BLDC) motor

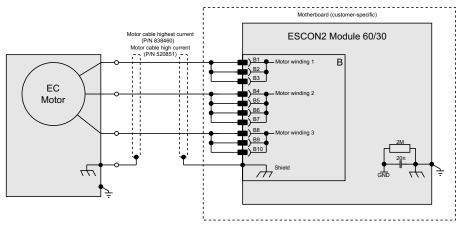


Figure 5-40 EC (BLDC) motor

For additional components that are recommended for installation on the motherboard refer to → Chapter "4.2.4 Motor chokes" on page 4-44.

The "Motor cable high current" (P/N 520851) can be used for currents up to 20 A. For higher currents, the "Motor cable highest current" (P/N 838460) must be used.

5.4.5 Sensor 1 Hall sensor

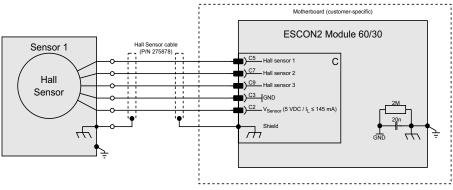


Figure 5-41 Sensor 1 Hall sensor



5.4.6 Sensor 2 Encoder / I/Os

5.4.6.1 Digital incremental encoder

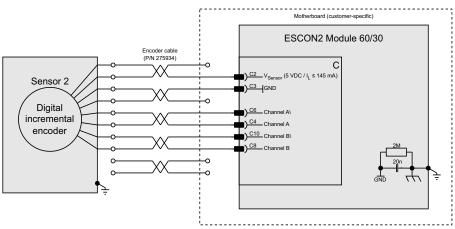


Figure 5-42 Digital incremental encoder

This interface can handle a digital incremental encoder, an SSI / BiSS C digital absolute encoder or high-speed digital I/O's. Only one out of these three functions can be used at the same time.

5.4.6.2 SSI / BiSS C absolute encoder (future release)

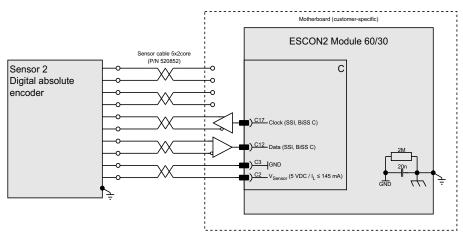


Figure 5-43 SSI / BiSS C absolute encoder

An additional RS422 transceiver (line driver/receiver) is required on the motherboard for cable lengths over 30 cm or if differential signals shall be used. A wiring example is provided in → Chapter "4.2.8 RS422 transceiver for differential SSI, BiSS C or high-speed I/Os signals" on page 4-48.

This interface can handle a digital incremental encoder, an SSI / BiSS C digital absolute encoder or high-speed digital I/O's. Only one out of these three functions can be used at the same time.



5.4.6.3 High-speed digital I/Os

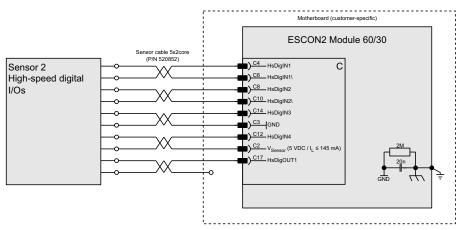


Figure 5-44 High-speed digital I/Os

An additional RS422 transceiver (line driver/receiver) is required on the motherboard if differential signals shall be used for HSDigIN3, HSDigIN4 or HSDigOUT1. A wiring example is provided in → Chapter "4.2.8 RS422 transceiver for differential SSI, BiSS C or high-speed I/Os signals" on page 4-48.

This interface can handle a digital incremental encoder, an SSI / BiSS C digital absolute encoder or high-speed digital I/O's. Only one out of these three functions can be used at the same time.

5.4.7 Digital I/Os

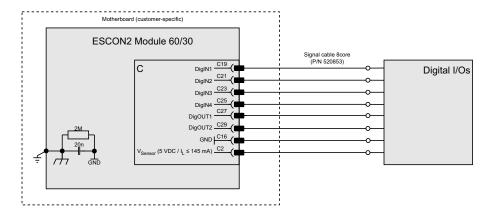


Figure 5-45 Digital I/Os



5.4.8 Analog I/Os

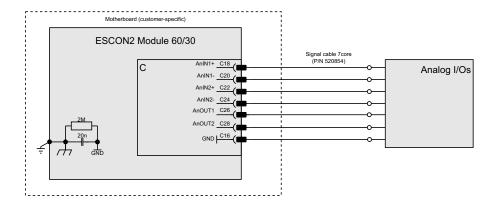


Figure 5-46 Analog I/Os

5.4.9 CAN (future release)

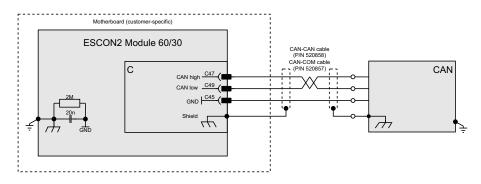


Figure 5-47 CAN

Depending on the preferred interface, one of the two prefab CAN cables can be used.

5.4.10 SCI / RS232 (future release)

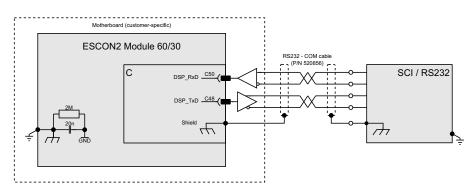


Figure 5-48 SCI / RS232

An additional RS232 transceiver (line driver/receiver) is necessary on the motherboard to use the serial communication interface with an external RS232 master. For board level operation, the serial interface can be used for direct connection. A wiring example is provided in

Chapter "4.2.7 RS232 interface" on page 4-47.



5.4.11 USB

5.4.11.1 USB-C

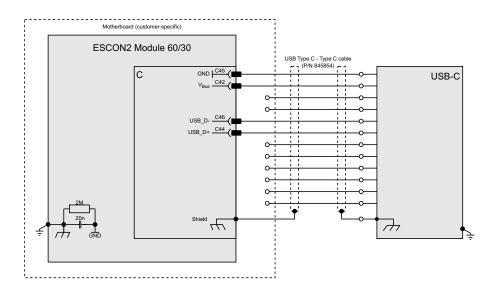


Figure 5-49 USB-C

The wiring above considers the installation of an USB-C connector on the motherboard. Such a connector is required if the prefab cable shall be used. A wiring example is provided in → Chapter "4.2.5 USB interface" on page 4-45.

5.4.11.2 USB-A

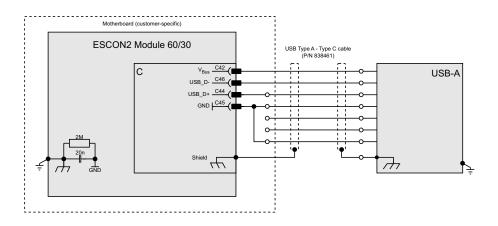


Figure 5-50 USB-A

The wiring above considers the installation of an USB-C connector on the motherboard. Such a connector is required if the prefab cable shall be used. A wiring example is provided in → Chapter "4.2.5 USB interface" on page 4-45.



5.4.12 Motor temperature sensor (future release)

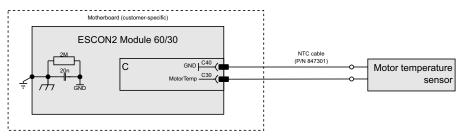


Figure 5-51 Motor temperature sensor



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LIST OF FIGURES

Figure 1-1	Documentation structure	5
Figure 2-2	Derating of output current (operation without additional heatsink)	11
Figure 2-3	Extended operation @ VCC 60 VDC with additional heatsink	12
Figure 2-4	Heat spreader dimensional drawing [mm]	13
Figure 2-5	Power dissipation and efficiency	13
Figure 2-6	Dimensional drawing [mm]	14
Figure 3-7	Pin assignment	18
Figure 3-8	Hall sensor 1 input circuit (analogously valid for Hall sensors 2 & 3)	24
Figure 3-9	Digital incremental encoder input circuit Ch A "differential" (analogously valid for Ch B)	25
Figure 3-10	Digital incremental encoder input circuit Ch A "single-ended" (analogously valid for Ch B)	26
Figure 3-11	SSI absolute encoder data input (analogously valid for BiSS C)	27
Figure 3-12	SSI absolute encoder clock output (analogously valid for BiSS C)	28
Figure 3-13	HsDigIN1 circuit "differential" (analogously valid for HsDigIN2)	29
Figure 3-14	HsDigIN1 circuit "single-ended" (analogously valid for HsDigIN23)	30
Figure 3-15	HsDigIN4 circuit "single-ended"	30
Figure 3-16	HsDigOUT1 circuit	31
Figure 3-17	DigIN1 circuit (analogously valid for DigIN2)	32
Figure 3-18	DigIN3 circuit (analogously valid for DigIN4)	32
Figure 3-19	DigOUT1 circuit (analogously valid for DigOUT2)	33
Figure 3-20	AnIN1 circuit (analogously valid for AnIN2)	34
Figure 3-21	AnOUT1 circuit (analogously valid for AnOUT2)	34
Figure 3-22	SCI circuit	37
Figure 3-23	Motor temperature circuit	38
Figure 3-24	LED green circuit (analogously valid for LED red)	39
Figure 4-25	Wiring of power supply	42
Figure 4-26	Wiring of logic supply	43
Figure 4-27	Wiring of motor winding 1 (analogously valid for motor winding 2 & 3)	44
Figure 4-28	Wiring of USB-C connector	45
Figure 4-29	Wiring of CAN interface	46
Figure 4-30	Wiring of RS232 interface	47
Figure 4-31	Wiring of RS422 transceiver	48
Figure 4-32	Wiring of digital output 1 load switch (analogously valid for digital output 2)	48
Figure 4-33	Wiring of LEDs for device status indication	49
Figure 4-34	SMT footprint [mm] – Top view	52
Figure 5-35	Interfaces – Designations	53
Figure 5-36	Main wiring diagram	55
Figure 5-37	Power supply	57
Figure 5-38	Logic supply	57
Figure 5-39	DC motor	57
Figure 5-40	EC (BLDC) motor	58
Figure 5-41	Sensor 1 Hall sensor	58



Figure 5-42	Digital incremental encoder	. 59
Figure 5-43	SSI / BiSS C absolute encoder	. 59
Figure 5-44	High-speed digital I/Os	. 60
Figure 5-45	Digital I/Os	. 60
Figure 5-46	Analog I/Os	. 61
Figure 5-47	CAN	. 61
Figure 5-48	SCI / RS232	. 61
Figure 5-49	USB-C	. 62
Figure 5-50	USB-A	. 62
Figure 5-51	Motor temperature sensor	63



LIST OF TABLES

Table 1-1	Notation used	. 6
Table 1-2	Symbols and signs	. 6
Table 1-3	Brand names and trademark owners	. 7
Table 2-4	Technical data	10
Table 2-5	Heatsink – tested components	12
Table 2-6	Thermal accessories – specification	12
Table 2-7	Limitations and protections	14
Table 2-8	Standards	15
Table 3-9	Pin assignment A1A6	18
Table 3-10	Pin assignment B1B10	18
Table 3-11	Pin assignment C1C50	20
Table 3-12	Power supply – Pin assignment	20
Table 3-13	Power supply requirements	20
Table 3-14	Logic supply – Pin assignment	21
Table 3-15	Logic supply requirements	21
Table 3-16	Output voltages – Pin assignment	22
Table 3-17	EC motor – Pin assignment.	22
Table 3-18	DC motor – Pin assignment	23
Table 3-19	Hall sensor – Pin assignment	23
Table 3-20	Hall sensor specification	23
Table 3-21	Incremental encoder – Pin assignment	24
Table 3-22	Differential digital incremental encoder specification	25
Table 3-23	Single-ended digital incremental encoder specification	25
Table 3-24	SSI / BiSS C absolute encoder – Pin assignment.	26
Table 3-25	SSI / BiSS C absolute encoder specification	27
Table 3-26	Single-ended SSI / BiSS C absolute encoder data channel specification	27
Table 3-27	Single-ended SSI / BiSS C absolute encoder clock channel specification	27
Table 3-28	High-speed digital I/Os – Pin assignment	28
Table 3-29	Differential high-speed digital input specification	28
Table 3-30	Single-ended high-speed digital input specification	29
Table 3-31	High-speed digital output specification	30
Table 3-32	Digital I/Os – Pin assignment	31
Table 3-33	Digital inputs 12 specification	31
Table 3-34	Digital inputs 34 specification	32
Table 3-35	Digital output specification.	33
Table 3-36	Analog I/O – Pin assignment	33
Table 3-37	Analog input specification	33
Table 3-38	Analog output specification	34
Table 3-39	CAN – Pin assignment	35
Table 3-40	CAN interface specification	35
Table 3-41	CAN Auto bit rate / ID – Pin assignment	35



Table 3-42	CAN ID specification	36
Table 3-43	ID – Examples	36
Table 3-44	Bit rate detection specification	36
Table 3-45	SCI – Pin assignment	37
Table 3-46	SCI specification	37
Table 3-47	USB – Pin assignment	37
Table 3-48	USB interface specification	38
Table 3-49	Motor temperature sensor – Pin assignment	38
Table 3-50	Motor temperature sensor – specifications	38
Table 3-51	Device Status LEDs	39
Table 3-52	Device status outputs - Pin assignment	39
Table 3-53	Device status output specification	39
Table 4-54	Motherboard design guide – Recommended components	51
Table 4-55	Motherboard design guide – Grounding	51
Table 5-56	Possible combinations of feedback signals for DC motor	54
Table 5-57	Possible combinations of feedback signals for EC (BLDC) motor	54
Table 5-58	Prefab maxon cables	56

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INDEX

Α	high-speed digital 28 interfaces
alerts 6	CAN 35
analog input 33	serial communication interface (SCI) / RS232 36
analog inputs 33	USB 37
analog outputs 34	internal motor chokes 44
applicable EU directive 17 applicable regulations 8	M
В	mandatory action signs 6 motor choke <i>44</i>
bit rate detection 36 bit rate, default 35, 36	N
C	notations used 6
C1 (capacitor) 42	0
C2 (capacitor) 43	
CAN bus termination 35	operating license <i>17</i> outputs
CAN interface 35	analog 34
choke, motor 44	digital 33
country-specific regulations 8	high-speed digital 30
D	P
D1 (TVS diode) 42	part numbers
D2 (TVS diode) 43	235811 <i>4</i> 9
digital high-speed inputs (differential) 28	520851 <i>58</i>
digital incremental encoder (differential) 25	783722 7, 9
digital incremental encoder (single-ended) 25	783729 <i>7</i> , <i>41</i>
digital inputs 31, 32	783734 7, 10, 12, 41
digital outputs 33	802197 12
E	816161 12
encoders	838460 <i>58</i>
incremental 25	performance data 9
SSI / BiSS C absolute 26	pin assignment 18 precautions 8
ESD 8	prerequisites prior installation 17
EU directive, applicable 17	prohibitive signs 6
F	protective measures (ESD) 8
•	purpose
FU1 (input fuse) 42	of the device 7
Н	of the document 5
Hall sensor 23	R
high-speed digital input (single-ended) 29	regulations, applicable 8
high-speed digital output 30	
how to	S
calculate the required supply voltage 21	safety alerts 6
get help in designing the motherboard 41	safety first! 8
interpret icons (and signs) used in this document 6	serial encoder 26
Ī	signs used 6 SSI 27
incorporation into surrounding system 17	SSI absolute encoder 27
incremental encoder 24	standards, fulfilled <i>15</i>
informatory signs 6	status LEDs 39
inputs	supply voltage, required 21
analog 33 digital 31, 32	symbols used 6



T

technical data 9 termination (CAN bus) 35

U

USB port 37

W

wiring examples analog İ/Os *61* CAN 61 DC motor 57 digital I/Os 60 digital incremental encoder 59 EČ (BLDC) motor 58 high-speed digital I/Os 60 logic supply 57 motor temperature sensor 63 power supply 57 SCI / RS232 61 sensor 1 hall sensor 58 sensor 2 encoder I/Os 59 SSI / BiSS C absolute encoder 59 USB 62 USB-A 62 USB-C 62



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